

Operation and Maintenance Manual





106077, 106085, 106095



888-376-7027 | BlueDiamondAttachments.com

Register your WARRANTY within 30 days of purchase



Introduction: Owner Information

Thank you for your decision to purchase a Blue Diamond[®] Heavy Duty Grapple Bucket. To ensure maximum performance of your equipment, it is mandatory that you thoroughly study the Operator's manual and follow the recommendations. Proper operation and maintenance are essential to maximize equipment life and prevent personal injury.

Operate and maintain this equipment in a safe manner and in accordance with all applicable local, state, and federal codes, regulations and /or laws. Follow all on-product labeling and instructions.

Make sure that all personnel have read this Operator's Manual and thoroughly understand safe and correct operating, installation and maintenance procedures.

Blue Diamond is continually working to improve its products. Blue Diamond reserves the right to make any improvements or changes as deemed practical and possible without incurring any responsibility or obligation to make any changes or additions to equipment sold previously.

Although great care has been taken to ensure the accuracy of this publication, Blue Diamond makes no warranty or guarantee of any kind, written or expressed, implied or otherwise with regard to the information contained within this manual. Blue Diamond assumes no responsibility for any errors that may appear in this manual and shall not be liable under any circumstances for incidental, consequential or punitive damages in connection with, or arising from the use of this manual.

Keep this manual available for frequent reference. All new operators or owners must review the manual before using the equipment and annually thereafter. Contact your Blue Diamond Attachments Dealer for assistance, information, or additional copies of the manual. Contact www.bluediamondattachments.com or call 888-376-7027 for a complete list of dealers in your area.

Serial Number Location:

Please record attachment information in the space provided for future reference.



Model Number:
Serial Number:
Dealer Name:
Dealer Number:
Date of Purchase:

The serial number plate is located as shown above.

Always use your serial number when requesting information or when ordering parts.

NOTE: The directions left, right, front and rear, as mentioned throughout this manual, are as viewed from the operator's position.

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1. Safety

1.1 General Safety Information



This **SAFETY ALERT SYMBOL** identifies important safety messages on the equipment and in the owner's manual. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.

🔝 IMPORTANT 🛕

The signal word **IMPORTANT** identifies procedures which must be followed to avoid damage to the machine.



DANGER



The signal word **DANGER** on the machine and in the manuals indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

The signal word **WARNING** on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in

death or serious injury.

CAUTION



The signal word **CAUTION** on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

- This manual contains information about the usage and maintenance required for the equipment. This document must be available for review by the operator before using the attachment to ensure proper safety, maintenance, and usage.
- Read and follow instructions in this manual and the machine's Operators Manual before operating.

Terminology

Prime Mover: The grapple bucket can be attached to many different pieces of equipment; therefore, the term "prime mover" will be used. A prime mover is any piece of equipment, tractor, or skid steer that provides power to the attachment.



DANGER



AVOID SERIOUS INJURY OR DEATH

Operators must receive instructions before operating the machine. Untrained operators can cause serious injury or death.

For an operator to be qualified, he or she must not use drugs or alcoholic drinks which impair alertness or coordination while working. An operator who is taking prescription drugs must get medical advice to determine if he or she can safely operate a machine and the equipment. For an operator to be qualified, he or she must have read and understood the instructions of this manual, he or she must make adequate preparation for the proper use of the machine, and he or she must hold a driving license. In case of doubt regarding the use of the machine and/or the interpretation of this manual, the operator must contact either their dealer or Blue Diamond.

1. Safety

1.2 Operating Safety



serious injury or death.

Safety Notices

Before operating or conducting maintenance on this equipment, it is important to wear proper protection. Recommended safety equipment when operating and maintaining this equipment includes earplugs, eye protection, and a hard hat.

NOTE: Additional safety equipment may be required depending on the operating environment and worksite conditions.

Only qualified and trained personnel should operate, maintain, and service this attachment. It is recommended that this equipment be inspected regularly for leaks, cracks, or other conditions that may impair proper usage of the equipment. Verify that all repairs have been completed and inspected prior to using the attachment under load.

It is the responsibility of the user to follow all local, state, and federal safety regulations. Improper use of this equipment may result in personal injury, property damage, and/or damage to the equipment.

Modifications to Equipment

Any modifications made to this equipment may void any warranty and relieve the manufacturer of liability of any resulting injury or damage.

2. Operation

2.1 About the Attachment

About the Grapple Bucket Attachment

The grapple bucket attachment is intended for use in materials handling. The primary use of the grapple bucket attachment includes land clearing, landscaping, demolition, construction, and grounds maintenance. Use of this equipment in any other manner is considered to be contrary to the intended use of the attachment.

Grapple Buckets

The grapple bucket attachment is vital in the construction and logging industries and is quickly becoming a necessity among all contractors today. This unique grapple bucket is offered in a variety of sizes for a variety of applications.

The Heavy Duty Grapple Bucket is intended for skid steers or tractors with a lift capacity of 1800 lbs or less. The Grapple Bucket is an industrial bucket with grapples, built for moderate use. It is constructed of 1/2" top-quality steel plate. 1" pivot pins with grease fittings increase the durability. The hydraulic cylinders are 2" bore and 8" stroke. Opened, distance from tine to tine is 32 inches. Depth from inside front to back of the Grapple Bucket is 28 inches. Available in 60", 66", and 72".

2.2 Attaching the Grapple Bucket to the Prime Mover

NOTE: Before attaching the grapple bucket to the prime mover, verify that all hydraulic couplings are compatible.





All hydraulic connections must be clean and free of debris before making any connection.

- 1. Place the grapple bucket on a level surface.
- 2. Position and align the prime mover to the rear of the attachment, within proximity of the front of the prime mover.
- 3. Insert and connect the prime mover into the attachment.
- 4. Connect the hydraulic lines from the attachment to the prime mover.
- 5. Close latches (or other locking mechanism) to secure the attachment to the prime mover.
- 6. Using the prime mover, raise the attachment and move the attachment to ensure hydraulic lines are clear of air and operate properly.







Hydraulics should operate in an even and smooth manner. Hydraulic movement that is not even and smooth may indicate that air is in the hydraulic lines.

- 7. Lower the attachment to ground level.
- Inspect that the attachment is mounted properly and securely. If the attachment does not meet this requirement, follow the instructions to remove the grapple bucket and reattach using the instructions above.

2. Operation

2.3 *Removing the Grapple Bucket from the Prime Mover*



Improper disconnection may result in personal injury or damage to the attachment and prime mover.



All hydraulic connections must be clean and free of debris before disconnection.

- 1. Using the prime mover, lower the attachment to the ground.
- 2. To prevent contamination, remove any dirt and debris from the couplings. Disconnect the hydraulic connection between the attachment and the prime mover.

NOTE: Hydraulic connections must be disconnected before disengaging latches to prevent damage to the prime mover or the attachment.

- 3. Disengage the prime mover latches (or other locking mechanisms) from the attachment.
- 4. Move the prime mover from the attachment.

2.4 Equipment Inspection

It is recommended to inspect the equipment for damage and wear before use. Use the following list as a guideline during equipment inspection.

- Check all hardware connection to the prime mover for damage or fatigue such as cracks or other structural flaws.
- Check that all latches or locks are closed.
- Check that all hydraulic fittings are tight and free of leaks.
- Check that all hydraulic lines are free of leaks, holes, or cracks.



Do not use hands to check for hydraulic leaks. Keep body parts away from leaking hydraulic lines and couplings that are under pressure.

• Check that the tires on the prime mover are in good condition and have proper load ratings.

NOTE: Replace any damaged hardware, hoses, and fittings before using the equipment.

2. Operation

2.4 Equipment Inspection Cont'd

Usage Guidelines

Before each use do the following:

- Perform daily maintenance as indicated in the Daily Maintenance Schedule.
- Inspect the attachment by performing a walk around.
- Use the root grapple for materials handling only.



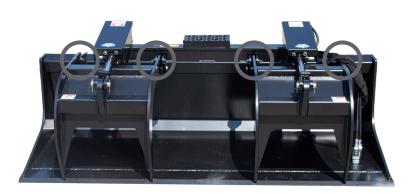


Keep all body parts away from the grapple bucket when in use. The upper tines may open or close unexpectedly causing serious bodily injury or death.

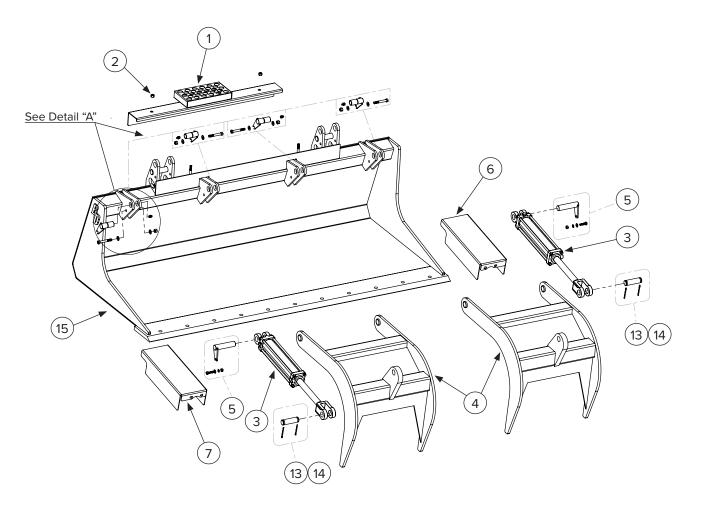
Inspect the grapple bucket daily before use. It is also recommended to inspect the grapple bucket after extreme use or damage. Use the following inspection checklist as a guideline.

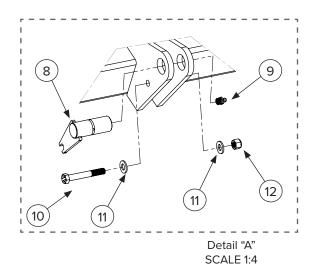
INSPECTION CHECKLIST			
\checkmark	Are all safety notices and warning decals in proper locations and visible?		
\checkmark	Are there any visible hydraulic leaks?		
\checkmark	Are any cracks visible in the grapple bucket structure?		
\checkmark	Are any tines worn or bent?		
\checkmark	Have all grease fittings (zerk fittings) been greased?		
\checkmark	Are the bolts holding pins secure and tight?		
\checkmark	Has the prime mover been properly inspected for hydraulic leaks and proper tire inflation?		
\checkmark	Has the prime mover been properly maintained?		

Grease all pivot points every 8 hours of use to prevent excess wear on the pins. The Blue Diamond Heavy Duty Grapple Bucket has 4 grease points. These grease points circled in the right hand image.



3.1 Main Parts Breakdown





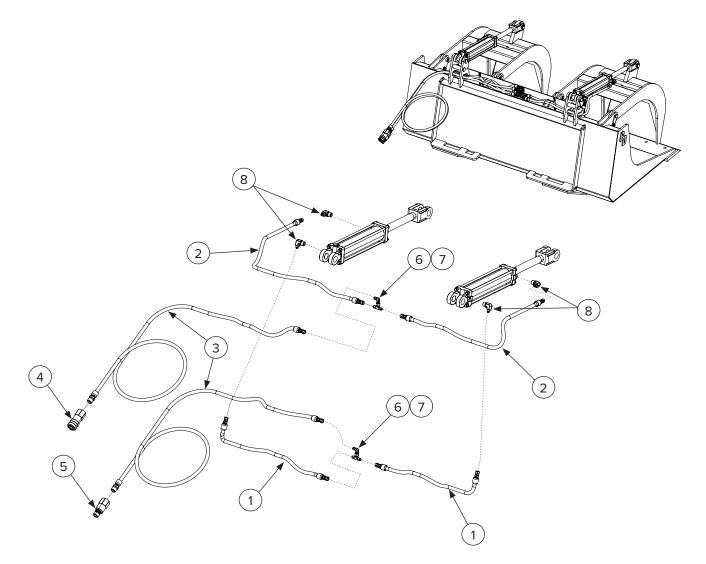
3. Parts

3.1 Detailed Parts List Cont'd

ITEM	PART NUMBER	DESCRIPTION	
1	208540	Hose cover	1
2	299625	Locknut - 0.375-16	
3	206110	Hydraulic cylinder, 2" x 8" 2500PSI	2
4	208500	Top Clamp	2
5	208525	Rear cylinder pivot pin 1 x 4 1/4" with hardware	2
6	208530	Cylinder cover right side, HD	1
7	208535	Cylinder cover left side, HD	
8	206105	Grapple pivot pin with grease fitting	
9	299016	1/8" Steel grease fitting	4
10	299446	Hex head bolt, grade 8 3/8-16 x 3-1/4"	
11	299725	Flat washer - 3/8	8
12	299625	Locknut - 0.375-16	4
13	207133	Cylinder Pin (includes Cotter Pin)	2
14	_	Cotter Pin	
	206080	Grapple bucket weldment – 60" for 106077	
15	206082	Grapple bucket weldment – 66" for 106085	1
	206085	Grapple bucket weldment – 72" for 106095	

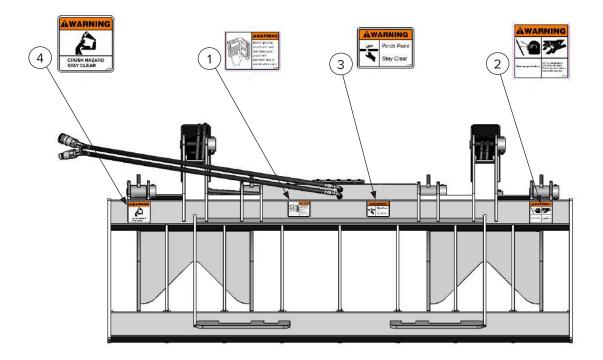
3. Parts

3.2 Hose Kit Parts Breakdown



ITEM	PART NUMBER	DESCRIPTION	
1	224300	Short cylinder hose	2
2	224301	Long cylinder	2
3	224315	Machine side hose set with sleeve	1
4	224005	Female coupler 1/2 FF 1/2 NPT	1
5	224006	Male coupler 1/2 FF 1/2 NPT	
6	208580	1/4", 37 degree JIC, Union Tee	2
7	295030-M04JIC-F04JIC	1/4" 37 degree, JIC, 90 degree, male to female swivel	
8	208555	1/4" 90 degree elbow 37 degree JIC to 3/8" NPT	4

3.3 Decal Placement



ITEM	DESCRIPTION	QTY
1	Warning: Before Operating Read Manual	1
2	Warning: Wear Eye Protection; Relieve Hydraulic Pressure	1
3	Warning: Pinch Point Stay Clear	1
4	Warning Crush Hazard Stay Clear	1

Warning Decal 1	Warning Decal 2	Warning Decal 3	Warning Decal 4
READ OWNERS MANUAL BEFORE OPERATING	HIGH PRESSURE FLUID HAZARD TO PREVENT SERIOUS INJURY OR DEATH - RELIEVE PRESSURE ON SYSTEM BEFORE DISCONNECTING ADJUSTING REPAIRING - WEAR PROPER EYE AND HAND PROTECTION - DO NOT USE HAND TO SEARCH FOR LEAKS	Image: Constraint of the second se	CRUSH HAZARD STAY CLEAR



Warranty MANUFACTURER'S LIMITED WARRANTY

BLUE DIAMOND[®] ATTACHMENTS, a manufacturer of quality attachments, warrants new BLUE DIAMOND[®] ATTACHMENTS products and/or attachments at the time of delivery to the original purchaser, to be free from defects in material and workmanship when properly set up and operated in accordance with the recommendations set forth by BLUE DIAMOND[®] ATTACHMENTS, LLC.

BLUE DIAMOND[®] ATTACHMENTS liability for any defect with respect to accepted goods shall be limited to repairing the goods at a BLUE DIAMOND[®] ATTACHMENTS designated location or at an authorized dealer location, or replacing them, as BLUE DIAMOND[®] ATTACHMENTS shall elect. The above shall be in accordance with BLUE DIAMOND[®] ATTACHMENTS warranty adjustment policies. BLUE DIAMOND[®] ATTACHMENTS obligation shall terminate twelve (12) months for the Heavy Duty Grapple Bucket after the delivery of the goods to original purchaser.

This warranty shall not apply to any machine or attachment which shall have been repaired or altered outside the BLUE DIAMOND[®] ATTACHMENTS factory or authorized BLUE DIAMOND[®] ATTACHMENTS dealership or in any way so as in BLUE DIAMOND[®] ATTACHMENTS judgment, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident beyond the company recommended machine rated capacity.

WARRANTY CLAIM

To submit a warranty claim, a claim must be filed with BLUE DIAMOND[®] ATTACHMENTS before work is performed. The BLUE DIAMOND[®] PRODUCT SUPPORT TEAM will advise repairs and applicable parts exchanges. Tampering with the failed part may void the warranty. This warranty does not include freight or delivery charges incurred when returning machinery for servicing. Dealer mileage, service calls, and pickup/delivery charges are the customers' responsibility.

EXCLUSIONS OF WARRANTY

Except as otherwise expressly stated herein, BLUE DIAMOND[®] ATTACHMENTS makes no representation or warranty of any kind, expressed or implied, AND MAKES NO WARRANTY OF MERCHANTABILITY IN RESPECT TO ITS MACHINERY AND/OR ATTACHMENTS ARE FIT FOR ANY PARTICULAR PURPOSE. BLUE DIAMOND[®] ATTACHMENTS shall not be liable for incidental or consequential damages for any breach or warranty, including but not limited to inconvenience, rental of replacement equipment, loss of profits or other commercial loss. Upon purchase, the buyer assumes all liability for all personal injury and property resulting from the handling, possession, or use of the goods by the buyer.

No agent, employee, or representative of BLUE DIAMOND[®] ATTACHMENTS has any authority to bind BLUE DIAMOND[®] ATTACHMENTS to any affirmation, representation, or warranty concerning its machinery and/or attachments except as specifically set forth herein.

This warranty policy supersedes any previous documents.



QUALITY | DEPENDABILITY | INTEGRITY

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