

General Purpose Bucket



Blue Diamond
General Purpose Bucket
Operation and Maintenance Manual

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General Purpose Bucket

Document History

The table below lists all revisions of the General Purpose Bucket Operation and Maintenance Manual.

Document Revision	Summary of Changes	Publication Date
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Corporate Headquarters

Blue Diamond

6325 Central Ave. Pike

Knoxville, TN 37912

Toll Free: 888-376-7027

www.BlueDiamondattachments.com

Blue Diamond Customer Service Department

Email: info@bluediamondattachments.com

Phone: 888-376-7027

General Purpose Bucket

Table of Contents

Document History.....	2
About this Manual	4
Hazard Notices Used in this Manual.....	4
Terminology.....	4
Safety.....	4
Safety Notices	4
Modifications to Equipment.....	4
About the General Purpose Bucket attachment.....	5
3500lb General Purpose Bucket	5
Attaching the General Purpose Bucket.....	6
General Purpose Bucket operation.....	7
Equipment Inspection Schedule	8
Daily Inspection	8
Weekly Inspection.....	8
Inspection Checklist.....	8
Warning Decal Placement.....	9
Manufacturer's Limited Warranty	10
Warranty Claim.....	10
Exclusions of Warranty.....	10

General Purpose Bucket

About this Manual

This manual contains information about the usage and maintenance required for the equipment. This document must be available for review by the operator before using the attachment to ensure proper safety, maintenance, and usage.

Hazard Notices Used in this Manual

The following hazard notices are used in this document:

NOTE: Notes are used to indicate important information. This information may be repeated in other areas of the manual.

CAUTION: Cautions are used to indicate a potentially hazardous situation, which, if not avoided, may result in damage to the equipment or other property.

WARNING: Warnings are used to indicate a potentially hazardous situation, which, if not avoided, could result in serious injury or death.

DANGER: Danger is used to indicate a potentially hazardous situation, which, if not avoided, will result in serious injury or death.

Terminology

Prime Mover: The General Purpose Bucket can be attached to many different pieces of equipment; therefore, the term “prime mover” will be used. A prime mover is any equipment, tractor, or skid steer providing power to the attachment.

Safety

Safety Notices

Before operating or conducting maintenance on this equipment, it is important to wear proper protection.

NOTE: Additional safety equipment may be required depending on the operating environment and worksite conditions.

Only qualified and trained personnel should operate, maintain, and service this attachment. Blue Diamond recommends that you inspect this equipment regularly for excessive wear, cracks, or other conditions that may impair proper usage of the equipment. Verify that all repairs have been completed and inspected prior to using the attachment under load.

It is the responsibility of the user to follow all local, state, and federal safety regulations. Improper use of this equipment may result in personal injury, property damage, and/or damage to the equipment.

Modifications to Equipment

Any modifications made to this equipment may void any warranty and relieve the manufacturer of liability of any resulting injury or damage.

General Purpose Bucket

About the General Purpose Bucket Attachment

The General Purpose Bucket attachment is intended for use as a tool to dig and grade dirt, gravel and similar materials. Use of this equipment in any other manner is considered to be contrary to the intended use of the attachment.

Blue Diamond General Purpose Bucket

The General Purpose Bucket attachment is vital in the landscaping, grounds maintenance, construction and farm applications.

Figure 1 – Blue Diamond General Purpose Bucket



General Purpose Bucket

Attaching the General Purpose Bucket to the Prime Mover

WARNING: Improper attachment to the prime mover may cause personal injury.

1. Place the General Purpose Bucket attachment on a level surface.
2. Position and align the prime mover to the rear of the attachment, within proximity of the front of prime mover.
3. Insert and connect the prime mover into the attachment.
4. Close latches (or other locking mechanism) to secure the attachment to the prime mover.
5. Lower the attachment to ground level.
6. Inspect that the attachment is mounted properly and securely. If the attachment does not meet this requirement, follow the instructions to remove the General Purpose Bucket and re-attach using the instructions above.

Removing the General Purpose Bucket from the Prime Mover

WARNING: Improper disconnection may result personal injury or damage to the attachment and prime mover.

1. Using the prime mover, lower the attachment to the ground.
2. Disengage the prime mover latches (or other locking mechanism) from the attachment.
3. Move the prime mover from the attachment.

General Purpose Bucket

General Purpose Bucket Operation

- Wear proper safety equipment as required by working conditions and local, state, and Federal laws.
- Never carry unstable loads
- Do not move loads you are not able to see around
- Do not exceed the lift capacity of your machine
- Do not use excessive speed when ground engaging
- Always inspect frame and quick attach area for wear and or cracks and discontinue use if found
- Never lift loads over or around people

DANGER: Never carry people

	<p>Eye and Ear Protection: To help ensure your safety as a designated operator wear eye and ear protection.</p>
	<p>Safety Helmet: To help ensure your safety as a designated operator wear a safety helmet.</p>

General Purpose Bucket

Equipment Inspection Schedule

We recommend that you inspect the equipment for damage and wear before use. Use the following list as a guideline during equipment inspection.

NOTE: Shut off the prime mover and disengage the General Purpose Bucket before performing any maintenance.

Daily Inspection

Inspect the General Purpose Bucket by performing a walk around daily before and after use. Use the following inspection checklist as a guideline.

- After the General Purpose Bucket has been attached, check that all latches or locks are closed.
- Check all hardware connections to the prime mover for damage or fatigue such as cracks or other structural flaws.
- Inspect the General Purpose Bucket for cracks or distress

Weekly Inspection

- Inspect teeth, cutting edge and wear bars for wear and fatigue.

Inspection Checklist

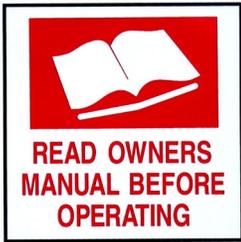
- Are all safety notices and warning stickers in proper locations and visible?
- Are any cracks visible in General Purpose Bucket?
- Is there any bends or cracks in the frame?
- Has the prime mover been properly maintained?

General Purpose Bucket

Warning Decal Placement

Figure 2 – General Purpose Bucket – Rear View

Table 1 - Parts List - Warning Decals

#	Part Name	Description	Part No.	Qty
1	Warning Decal	Read Owners Manual Before Operating	BD-02	1
		Warning Decal 1 		

General Purpose Bucket

Manufacturer's Limited Warranty

ATCO Equipment Inc. a manufacturer of quality attachments, warrants new ATCO Equipment products and/or attachments at the time of delivery to the original purchaser, to be free from defects in material and workmanship when properly set up and operated in accordance with the recommendations set forth by ATCO Equipment Inc

ATCO Equipment's liability for any defect with respect to accepted goods shall be limited to repairing the goods at an ATCO designated location or at an authorized dealer location, or replacing them, as ATCO shall elect. The above shall be in accordance with ATCO warranty adjustment policies. ATCO Equipment's obligation shall terminate twelve (12) months for the General Purpose Bucket after the delivery of the goods to original purchaser.

This warranty shall not apply to any machine or attachment which shall have been repaired or altered outside the ATCO Equipment Inc factory or authorized ATCO Equipment Inc dealership or in any way so as in ATCO Equipment Inc judgment, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident beyond the Company recommended machine rated capacity.

Warranty Claim

To submit a warranty claim, a return authorization from ATCO Equipment Inc must be obtained. The failed part may then be returned. Tampering with the failed part may void the warranty. This warranty does not include freight or delivery charges incurred when returning machinery for servicing. Dealer mileage, service calls, and pickup/delivery charges are the customers' responsibility.

Exclusions of Warranty

Except as otherwise expressly stated herein, ATCO Equipment Inc makes no representation or warranty of any kind, expressed or implied, AND MAKES NO WARRANTY OF MERCHANTABILITY IN RESPECT TO ITS MACHINERY AND/OR ATTACHMENTS ARE FIT FOR ANY PARTICULAR PURPOSE. ATCO Equipment Inc shall not be liable for incidental or consequential damages for any breach or warranty, including but not limited to inconvenience, rental of replacement equipment, loss of profits or other commercial loss. Upon purchase, the buyer assumes all liability for all personal injury and property resulting from the handling, possession, or use of the goods by the buyer.

No agent, employee, or representative of ATCO Equipment Inc has any authority to bind ATCO Equipment Inc to any affirmation, representation, or warranty concerning its machinery and/or attachments except as specifically set forth herein.

This warranty policy supersedes any previous documents.

NOTE: Blue Diamond attachments is a trademark of ATCO Equipment Inc