The Blue Diamond Attachments name, first established in 1995, is now a widely recognized name in the global attachment industry as a trusted and reliable company. We have committed ourselves to unparalleled customer service to each and every customer, from the first call to the after sale follow-up and service.

In today’s fast paced environment, fast delivery time is key to success. Blue Diamond has dedicated 96,000 square feet to stocking over 1500 finished attachments! When orders are received, the product is moved into a 18,000 square foot final assembly area for adding the serial number plates, final quality control, and shipping preparation. This process has reduced our average ship time to 3.5 days with 69% of our orders leaving our facility in just 2 days. Our parts department keeps over 2000 replacement parts, and strives to ship all parts orders received before noon, the same day! Tracking numbers are provided to the customer the day following the shipment leaving our dock.

The Blue Diamond “100% Satisfaction Guarantee” lets you know that the entire Blue Diamond Attachments Team will go to extensive lengths to assure your satisfaction. With the Blue Diamond Guarantee you can be confident that every attachment has been thoroughly inspected, is in top working condition, and will function as advertised. Buy with Confidence, Buy with the Blue Diamond Guarantee.

We are located in Knoxville, Tennessee and this central location allows us to reach over half of the US population within 2-3 days ship time. Our 12 loading docks allow us to keep trailers from various freight companies to make use of the best freight lines available. We also are only a one day point to multiple ports for export customers.
MEET OUR SALES STAFF

MICHAEL KOEHLER
Director of National Sales

KEVIN KITCHINGS
Inside Sales

JEREMY ROCHAT
Inside Sales

MATTHEW ROCHAT
Inside Sales

BRAYDEN KENNEDY
Inside Sales

CLAYTON HOLT
Inside Sales

JOEL KENNEDY
Inside Sales

TYLER McCANN
Product Support Manager

SHIRLEY HOLT
Parts & Product Support

STACEY TRUAN
Product Support

CHRISTOPHER STORR
Outside Sales

DEREK DUNCAN
Outside Sales

JASON FOLSOM
Outside Sales

JOSH SCOTT
Outside Sales

KEVIN GILMOUR
Outside Sales

TOBY DECKER
Outside Sales
## SKID STEER ATTACHMENTS

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<td>2-5</td>
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<td>Hydraulic Pallet Forks</td>
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<td>Log Splitters</td>
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<td>Material Spreader</td>
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<td>Mount Plates</td>
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<td>Multi-Blade - Heavy Duty</td>
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<tr>
<td>Pallet Forks</td>
<td>48</td>
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<tr>
<td>Post Driver</td>
<td>20</td>
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<tr>
<td>Power Rake</td>
<td>1</td>
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<tr>
<td>Rock Bucket Grapples - Severe Duty</td>
<td>22</td>
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<td>Rock Bucket Grapples - Standard Duty</td>
<td>23</td>
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<td>Root Grapple - Severe Duty</td>
<td>25</td>
</tr>
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<td>Rototiller</td>
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<td>Snowplow V-Blade</td>
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<td>Tree Shear</td>
<td>13</td>
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<td>Trenchers</td>
<td>29</td>
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<tr>
<td>Trip Edge Blade</td>
<td>43</td>
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<td>Vibratory Roller</td>
<td>10</td>
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RENTAL RECOMMENDED ATTACHMENTS

Our twenty years of service in the rental industry has influenced the way we build attachments. The new Rental Recommended seal is to help guide our customers to attachment models that are best for rental use. Attachments marked with this seal are rental recommended for one or more of the following reasons:

1) Heavily constructed to resist damage
2) Hose routing that keeps hoses out of harm's way
3) Can be used on a variety of machines
4) Easy to use (minimal training required)

Although this does not eliminate using any other Blue Diamond products for rental use, there may be some factors to consider before doing so. Please contact your sales representative with any questions.

DEALER FLOOR PLAN FINANCING AVAILABLE

- Subject to credit approval and minimum annual commitment
- 6 months interest free
- No dealer set-up fee

We’re excited to offer this floor plan financing program through Northpoint Commercial Finance. Please contact your sales representative for more details.

ONLINE PARTS STORE

- Parts orders received before noon ship the same day
- Dealer specific registration form
- Net 30 terms available where qualified
- 24/7 ordering
- Visually confirm parts are correct when ordering

www.bluediamondattachments.com/parts
With skid steer machine sizes increasing throughout the industry, there has been an increased need for a more powerful and durable power box rake/soil conditioner. The Blue Diamond Power Rake is designed to succeed in conditions where others start failing – structurally and mechanically, and is set up for simple servicing.

**FEATURES INCLUDE:**
- 6000 series motor weighs twice what competitive models do, and has around 40% more torque.
- Airless tires minimize down time
- 1” front wheel axles versus competitive 3/4”
- 1.5” motor shaft and high pressure seals
- 5 position, 20 degree angle, manual or hydraulic
- Optional bolt-on skid shoes add 30% load capacity over side plates alone
- 6 3/4” drum diameter, 10 3/4” including teeth
- Double struts on the castors

**SIZE/MODEL | WEIGHT | FLOW RANGE**
--- | --- | ---
72”/SD | 1223 lbs. | 18-26 GPM
84”/SD | 1248 lbs. | 18-26 GPM
96”/SD | 1273 lbs. | 18-26 GPM

* Weight includes all options.
FEATURES INCLUDE:
- High torque piston motor
- 10” cutting capacity
- Visible pressure gauge
- 1” thick blade carrier system is over 500 lbs.
- Serrate edge on blade carrier
- Bolt on wear shoes to adjust height
- Easy machine entry

The incredible power and versatility of this brush cutter will all but remove the need for a mulching head. 10” cut capacity and incredible performance in grass make this brutally tough unit the top in its class. Using the highest quality piston motor on the market, the torque throughout its flow range is unmatched. The visible pressure gauge keeps you aware of the work load and will allow you to work at peak performance, increasing productivity tremendously! Adjustable skid shoes allow the cutting height to be altered. The mammoth 1” thick blade carrier weighs over 500 lbs and has a serrated edge to help with mulching and destroying fence wire that so often takes out brush cutters.

<table>
<thead>
<tr>
<th>SIZE</th>
<th>WEIGHT</th>
<th>BLADES</th>
<th>REQUIRED GPM</th>
</tr>
</thead>
<tbody>
<tr>
<td>72”</td>
<td>2026 lbs.</td>
<td>4</td>
<td>16-26</td>
</tr>
<tr>
<td>72”</td>
<td>2026 lbs.</td>
<td>4</td>
<td>25-35</td>
</tr>
<tr>
<td>72”</td>
<td>2026 lbs.</td>
<td>4</td>
<td>35-45</td>
</tr>
</tbody>
</table>
FEATURES INCLUDE:

- 4 double edged blades
- Very quiet and smooth running
- Bearing seal protection kit under deck
- Cuts up to 6” material easily
- Rear chain curtain controls debris discharge
- External crossover relief valves to protect motor
- Standard flow and high flow models available
- Direct drive housing with 1 piece forged, greasable drive spindle
- 1 year warranty
- 3.5” tapered drive spindle with lifetime warranty against breakage

The Extreme Duty Open Front Cutter is an extremely aggressive cutter. Even the standard flow models outperform most high flow cutters! The durable push bar keeps the trees off the deck. Requiring only 16 GPMs, this bidirectional cutter can cut up to 6” trees. The very heavy-duty direct drive system makes this commercial grade cutter very reliable. Never before has this type of cutter been available for a standard flow skid steer!
The Extreme Duty Brush Cutter is a high powered, standard flow or high flow direct drive unit. The hydraulic motor drives a 3.5" forged drive spindle that is housed in 2 massive bearings. Instead of a spline shaft under the deck, it has a 13” x 1” flange with 10 countersunk bolts connecting the blade carrier. The bearing seal protection kit between the deck and blade carrier keeps fence wire and vines away from the lower bearing seal, and reduces down time from hidden debris. This quiet, powerful cutter produces a cleaner cut with quicker travel speed than was previously possible on a standard flow skid steer. The 10” deck clearance and raised back allow cut debris to escape easily to avoid bunching under the deck.

### FEATURES INCLUDE:
- 72” model has 4 double edged blades
- 60” model has 3 double edged blades
- Requires only 16 GPMs
- Cuts up to 5” trees
- Bearing seal protection kit under deck
- Rugged deck with heavy reinforcements
- External crossover relief valves to protect motor
- Standard flow and high flow models available
- Direct drive housing with 1 piece forged, greasable drive spindle
- 1 year warranty
- 3.5” tapered drive spindle with lifetime warranty against breakage

<table>
<thead>
<tr>
<th>SIZE</th>
<th>WEIGHT</th>
<th>BLADES</th>
<th>REQUIRED GPM</th>
</tr>
</thead>
<tbody>
<tr>
<td>60”</td>
<td>1250 lbs.</td>
<td>3</td>
<td>16-26</td>
</tr>
<tr>
<td>60”</td>
<td>1250 lbs.</td>
<td>3</td>
<td>30-45</td>
</tr>
<tr>
<td>72”</td>
<td>1526 lbs.</td>
<td>4</td>
<td>16-26</td>
</tr>
<tr>
<td>72”</td>
<td>1526 lbs.</td>
<td>4</td>
<td>30-36</td>
</tr>
<tr>
<td>72”</td>
<td>1526 lbs.</td>
<td>4</td>
<td>36-45</td>
</tr>
</tbody>
</table>
New upgrades to the HD Brush Cutter have made this model a high performance cutter that is priced right for the customer that is not an everyday heavy commercial user. Mows excellent in grass and cuts up to 4” brush with ease!

The tapered back allows cut debris to roll out consistently and helps to float over stumps. The grease filled drive is much more reliable than oil and requires less maintenance.

The perimeter wire guard spools up wire out where it can be accessed easily with wire cutters. If wire does manage to get by the perimeter wire guard, the secondary wire guard will stop it.

The heavily reinforced deck has many new features for strength and to make it easier to clean. The deck is thicker and uses above and under deck reinforcements in high stress areas. Also added are wear bars on the sides to give longer life if used in abrasive ground conditions.
This tough package has it all; highest torque in its class, compact, cuts in forward or reverse and has great visibility! Using an extremely durable piston motor and Greenteeth® set up, the Blue Diamond Stump grinder will push through the most demanding applications. A skid steer is limited in its ability to produce hydraulic HP, but knowing how to capture every ounce of its ability and maximize the performance is key. Engineered to cut while moving in forward or reverse also sets this machine again far ahead of its rivals that are limited to one or the other. Spend less on fuel as this highly efficient motor will allow you to keep your RPMs down in some applications. Spend less time on each stump, increase your profitability and we are sure you will agree that its worth going with the best!

**FEATURES INCLUDE:**
- High torque radial piston motor
- Cuts when moving in forward and reverse
- Excellent visibility
- Compact
- No electrical needed
- Requires case drain line
- 3 standard flow models and 3 high flow models

<table>
<thead>
<tr>
<th>WHEEL SIZE</th>
<th>FLOW</th>
<th>GPM RANGE</th>
<th>WEIGHT</th>
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<tbody>
<tr>
<td>24”</td>
<td>Standard</td>
<td>16-20</td>
<td>635 lbs.</td>
</tr>
<tr>
<td>24”</td>
<td>Standard</td>
<td>20-24.5</td>
<td>635 lbs.</td>
</tr>
<tr>
<td>24”</td>
<td>Standard</td>
<td>24.5-29</td>
<td>635 lbs.</td>
</tr>
<tr>
<td>26”</td>
<td>High</td>
<td>29-33</td>
<td>680 lbs.</td>
</tr>
<tr>
<td>26”</td>
<td>High</td>
<td>33-39</td>
<td>680 lbs.</td>
</tr>
<tr>
<td>26”</td>
<td>High</td>
<td>39-45</td>
<td>680 lbs.</td>
</tr>
</tbody>
</table>

NEW Piston Motor!
The Blue Diamond Swing Arm Stump Grinder is an incredibly efficient tool for commercial stump grinding. Its performance is equal to a 75HP dedicated stump grinder with its unique design. This model allows the host machine to remain stationary and can be operated using the OEM controls or a universal control box.

**FEATURES INCLUDE:**
- 6-way cutting positioning, (up/down, side/side, in/out)
- Piston motor for best-in class cutting efficiency
- Built with oversize components for longevity
- Unit weighs 1,540 lbs.
- 26” wheel with 34 durable Greenteeth®
- Push blade for back-fill
- Best suited for machines with 50-95 HP
- Chain guard for debris

**Protective Chain Curtain**

**Greenteeth®**

**Radial Piston Motor**
This premium cold planer uses the most trusted components in the industry; from the Sauer piston motor to the Fairfield planetary hub featured in the high-flow models. These high-end components, combined with the highly engineered design, make this cold planer one of the most trusted units available for a skid steer! Using the Rocket Fin tooth from the factory and a V tooth pattern setup, vibration is reduced and productivity is greatly increased! The adjustable, independent side shoes provide fine adjustment for grade control on the high-flow cold planers. A huge access cover allows easier tooth replacement (reducing tooth change time by up to 50% over competitors), which provides a much safer way to change the teeth!

Optional fine cut drum available.
APPLICATIONS INCLUDE:
- Removal of asphalt surfaces prior to overlay
- Shoulder widening projects
- Pothole repair
- Restoring drainage near curb lines & catch basins
- Mixing stabilizing agents into base for more durable repair

<table>
<thead>
<tr>
<th>MODEL</th>
<th>CUTTING WIDTH</th>
<th>CUTTING DEPTH</th>
<th>TILT</th>
<th>SIDE SHIFT</th>
<th># OF TEETH</th>
<th>MIN GPM/PSI</th>
<th>WEIGHT</th>
</tr>
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<tbody>
<tr>
<td>12&quot; Standard flow</td>
<td>12&quot;</td>
<td>0-5&quot;</td>
<td>+15 degrees</td>
<td>26&quot;</td>
<td>30</td>
<td>15/2000</td>
<td>1220 lbs.</td>
</tr>
<tr>
<td>16&quot; Standard flow</td>
<td>16&quot;</td>
<td>0-5&quot;</td>
<td>+15 degrees</td>
<td>26&quot;</td>
<td>38</td>
<td>15/2000</td>
<td>1250 lbs.</td>
</tr>
<tr>
<td>16&quot; High flow</td>
<td>16&quot;</td>
<td>0-6&quot;</td>
<td>+15 degrees</td>
<td>26&quot;</td>
<td>38</td>
<td>24/2000</td>
<td>1765 lbs.</td>
</tr>
<tr>
<td>18&quot; High flow</td>
<td>18&quot;</td>
<td>0-6&quot;</td>
<td>+15 degrees</td>
<td>26&quot;</td>
<td>40</td>
<td>24/2000</td>
<td>1805 lbs.</td>
</tr>
<tr>
<td>30&quot; High flow</td>
<td>30&quot;</td>
<td>0-6&quot;</td>
<td>+10 degrees</td>
<td>26&quot;</td>
<td>60</td>
<td>30/2000</td>
<td>2155 lbs.</td>
</tr>
<tr>
<td>40&quot; High flow</td>
<td>40&quot;</td>
<td>0-6&quot;</td>
<td>+8 degrees</td>
<td>26&quot;</td>
<td>76</td>
<td>30/2750</td>
<td>2450 lbs.</td>
</tr>
<tr>
<td>48&quot; High flow</td>
<td>48&quot;</td>
<td>0-6&quot;</td>
<td>+6 degrees</td>
<td>26&quot;</td>
<td>90</td>
<td>30/3500</td>
<td>2685 lbs.</td>
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<tr>
<td>24&quot; Extreme</td>
<td>24&quot;</td>
<td>0-8&quot;</td>
<td>+13 degrees</td>
<td>26&quot;</td>
<td>50</td>
<td>27/2000</td>
<td>2120 lbs.</td>
</tr>
<tr>
<td>30&quot; Extreme</td>
<td>30&quot;</td>
<td>0-8&quot;</td>
<td>+10 degrees</td>
<td>26&quot;</td>
<td>60</td>
<td>30/2000</td>
<td>2770 lbs.</td>
</tr>
<tr>
<td>40&quot; Extreme</td>
<td>40&quot;</td>
<td>0-8&quot;</td>
<td>+8 degrees</td>
<td>26&quot;</td>
<td>76</td>
<td>30/2750</td>
<td>2910 lbs.</td>
</tr>
</tbody>
</table>

PH 888-376-7027 | WWW.BLUEDIAMONDATTACHMENTS.COM
The Blue Diamond Vibratory Rollers are available in 73” and 84” working widths. All models feature hydraulically powered exciter systems lubricated by an oil mist design. All models minimize exciter shaft deflection, lower operating temperatures, and provide our customers with the industry’s lowest incidence of bearing and seal failure. A knockdown blade is integral to the roller frame. Vibrating drums are isolated from the frame minimizing transmission of vibration to the host machine. All models come with a universal quick attach system. Smooth or pad foot drum options are available.

Blue Diamond compaction attachments for skid-steer loaders offer contractors and rental yards a cost effective, low maintenance alternative to comparatively high cost self-contained rollers.

<table>
<thead>
<tr>
<th></th>
<th>SMOOTH 73”</th>
<th>PAD FOOT 73”</th>
<th>SMOOTH 84”</th>
<th>PAD FOOT 84”</th>
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</thead>
<tbody>
<tr>
<td>Amplitude</td>
<td>.05” (1.3 mm)</td>
<td>.05” (1.3 mm)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Centrifugal Force</td>
<td>8850 lbs.</td>
<td>9765 lbs.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Exciter Speed</td>
<td>3000 rpm</td>
<td>3000 rpm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>2070 lbs.</td>
<td>2210 lbs.</td>
<td>2300 lbs.</td>
<td>2450 lbs.</td>
</tr>
<tr>
<td>Length</td>
<td>43.3”</td>
<td>43.3”</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Height</td>
<td>29”</td>
<td>30”</td>
<td>29”</td>
<td>30”</td>
</tr>
<tr>
<td>Working Width</td>
<td>73”</td>
<td></td>
<td></td>
<td>84”</td>
</tr>
<tr>
<td>Flow Requirement</td>
<td>10-50 gpm</td>
<td>10-50 gpm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pressure Requirements</td>
<td>1500-3000 psi</td>
<td>1500-3000 psi</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
FEATURES INCLUDE:

- Universal mount
- Tilling widths of 68” & 76”
- Works in forward and reverse
- Double edge replaceable tines
- Does not require high flow
- 6” or 8” tilling depth
- 1/2” skid plates
- Protected motor

Till 6” or 8” deep with the heavy duty bidirectional rototiller. Heavy front cross tube keeps the unit floating and strengthens the leading edge. Minimum GPM required is 15 GPMs. The pivoting tines allow for maximum bite in either direction.

APPLICATIONS:

- Landscaping
- Rental
- Food Plots
Absolute superiority is the only way to describe this breaker! After 5 years of very thorough research, we began to fully understand the drastic unmet needs of the industry. The quest to develop a breaker that would satisfy these needs drove us to extremes to be able to offer technology, simplicity, reliability, ease of set up and service support - just to name a few points. Hydraulic Breakers, also known as hammers, are an investment that can at times have an entire job waiting on them, so downtime is stress. Choose your breaker wisely!

### FEATURES INCLUDE:
- All Blue Diamond breakers are under-water ready
- Most durable design in the industry backed by a 3 year warranty
- No tie rods to come loose or break
- Anti blank firing system with hydraulic brake
- 1 accumulator with energy recovery system
- No re-gassing needed
- Self-regulating valves to protect breaker from over pressurization and back pressure
- Only 2 internal moving parts

### Breaker Specifications

<table>
<thead>
<tr>
<th>Breaker Type</th>
<th>Max Frequency b/min</th>
<th>Energy Class ft/lbs.</th>
<th>Max Oil Flow gal/min</th>
<th>Max Working Press/psi</th>
<th>Weight lbs.</th>
<th>Tool Diameter Inches</th>
<th>Height Inches</th>
<th>Max Back Press/psi</th>
</tr>
</thead>
<tbody>
<tr>
<td>HB 210</td>
<td>1100</td>
<td>400</td>
<td>16.0</td>
<td>1750</td>
<td>463</td>
<td>2.5</td>
<td>51.2</td>
<td>290/435</td>
</tr>
<tr>
<td>HB 300</td>
<td>1000</td>
<td>550</td>
<td>21.2</td>
<td>1750</td>
<td>661</td>
<td>2.9</td>
<td>53.1</td>
<td>290/435</td>
</tr>
<tr>
<td>HB 400</td>
<td>900</td>
<td>700</td>
<td>29.2</td>
<td>1750</td>
<td>904</td>
<td>3.1</td>
<td>63.0</td>
<td>360</td>
</tr>
</tbody>
</table>
FEATURES INCLUDE:

• Cuts up to 12”
• 5” x 12” cylinder
• 29 tons of cutting force at 2500 PSI
• Cutting head rotates 90°
• 1” thick T1 steel cutting edge and construction
• Excellent visibility

The Blue Diamond tree shear cuts trees up to 12” in diameter with ease. The powerful 5” x 12” cylinder produces 29 tons of force at 2500 PSI. By simply pulling a pin, the shear will rotate 90 degrees for cutting limbs or felled trees.
The heavy duty series augers are an economical option that is still a quality planetary drive. This unit comes in 3 models to cover most flow ratings in the skid steer and tractor market. The durable housing, the hex shaft, and the 4 year warranty make it a reliable attachment to own.

**FEATURES INCLUDE:**
- 4 year warranty
- Lifetime warranty against shaft pull-out
- 2” hex shaft

### HEAVY DUTY SERIES 2 AUGER DRIVES

<table>
<thead>
<tr>
<th>MODEL</th>
<th>GPM</th>
<th>MAX BIT DIAM.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6H</td>
<td>6-15</td>
<td>18”</td>
</tr>
<tr>
<td>10H</td>
<td>10-20</td>
<td>24”</td>
</tr>
<tr>
<td>15H</td>
<td>15-30</td>
<td>30”</td>
</tr>
</tbody>
</table>
HEAVY-DUTY AUGER BIT

Moderate ground conditions
- Fabricated boring head
- Hardened bolt-on teeth — standard included gauge teeth in outside position, wisdom teeth in inside position
- Hardened fishtail point
- Heavy-duty double flighting
- 2” hex, 2-9/16” round, and 2” round collars available
- 4’ standard length

HEAVY-DUTY WITH CAST HEAD AUGER BIT

Difficult ground conditions
- Cast steel boring head
- Hardened drive-in teeth — standard included gauge teeth in outside position, chisel teeth in inside position
- Hardened fishtail point
- Heavy-duty double flighting
- 2” hex, 2-9/16” round, and 2” round collars available
- 4’ standard length — 3’, 5’, and 6’ lengths available

TREE AUGER BIT

Tree and shrub planting
- Fabricated boring head
- Hardened bolt-on teeth — standard included gauge teeth in outside position, wisdom teeth in inside position
- Hardened fishtail point
- Heavy-duty double flighting
- 2” hex, 2-9/16” round, and 2” round collars available
- 4’ standard length — 3’, 5’, and 6’ lengths available

ROCK AUGER BIT

Rock, asphalt, and frozen ground
- Solid rock and concrete
- Cast tooth pockets
- Drive-in carbide bullet teeth
- 3/4” thick boring head
- 4’ standard length
QUALITY | DEPENDABILITY | INTEGRITY

FEATURES INCLUDE:
• Predrilled for optional pressurized water system
• Mounts for gutter brush included
• Bolt-on-rubber skirting to contain debris
• Motor and shaft guards
• 1 1/2" x 7" zinc height adjustment pins with 4 positions
• Heavy duty dump stops
• Grease fittings on all pivot points and bearings
• Steps mounted on back of bucket for entering and exiting the host machine

The Blue Diamond pickup broom is designed for heavy commercial use. Years of market research lead to this premium broom that will stand up to the rigors of the roadwork industry as well as hold up in rental applications. This simple, clean design gives added structure to typical wear areas and damage prone components such as a built in water kit, and heavy reinforcement on the front of the broom shroud. The low profile water tank allows the operator better visibility of the work area thereby reducing accidents. The 26” diameter poly or poly/steel broom is available in 60”, 72”, 84” and a 96” width. A bolt on 3/4” double bevel edge protects the 3/4” weld in edge from wear and adds strength to the leading edge of the bucket. Wear bars welded to the bottom of the bucket provide strength and protect the bucket from premature wear.
The Severe Duty hydraulic angle broom is a brutal attachment for the serious user. From front to back it has been engineered for daily use in tough conditions. Everywhere you look on this broom, you see quality and ingenuity.

**FEATURES INCLUDE:**
- Hydraulic angle and bristle operate simultaneously
- Oversized main shaft spindles
- Massive bearings
- Floating head design with spring tensioner
- Welded heavy duty cylinder
- Grease fittings on pivot points
- 32” bristles with poly or poly steel available
- 14 pin OEM connector available
- Optional water kit

<table>
<thead>
<tr>
<th>WIDTH</th>
<th>FULL ANGLE SWEEP WIDTH</th>
<th>WAFERS</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>60”</td>
<td>52”</td>
<td>29</td>
<td>995 lbs.</td>
</tr>
<tr>
<td>72”</td>
<td>62.4”</td>
<td>35</td>
<td>1125 lbs.</td>
</tr>
<tr>
<td>84”</td>
<td>72.8”</td>
<td>41</td>
<td>1300 lbs.</td>
</tr>
<tr>
<td>96”</td>
<td>83.2”</td>
<td>47</td>
<td>1450 lbs.</td>
</tr>
</tbody>
</table>
Our series 2 rotary broom is available in manual and hydraulic angle. A simple to use control comes with the hydraulic angle model to control from inside your cab. The bristles are available in poly or poly steel mix and are protected by retractable legs when not in use.

**FEATURES INCLUDE:**
- 72” and 84” widths
- 26” bristles
- Manual or hydraulic options
- Poly or poly steel mix
- Stands protect bristles when not in use
- 14 pin OEM connector available
- 1 year warranty
- Optional water kit

18” Poly, Poly/Steel mix, Steel wafers
The Blue Diamond skid steer grubber attachment is an effective tool for permanent removal of unwanted shrubs and trees. Designed to prevent re-growth from the taproot, the grubber can protect your land from persistent invasive brush and trees. This attachment is built for years of use, made of 3/4” steel and weighing in at 285 lbs.

**FEATURES INCLUDE:**
- Serrated teeth to cut roots
- Designed for permanent taproot removal
- Heavy Duty 3/4” steel construction
- Weighs 285 lbs.
- Great visibility

The Blue Diamond Sod roller makes laying large sod rolls simple. Slide the roller shaft through the center of the roll and then pick it up with the attachment and then roll sod out. The sod roll can be mounted to roll out driving either forward or in reverse.

**FEATURES INCLUDE:**
- 36”, 42” and 50” models
- New adjustable model
**POST DRIVER**

**FEATURES INCLUDE:**
- Tilt function available
- Grapple for holding post available
- Hits at 35 strokes per minute
- One person use for 3” and larger wood posts

The Blue Diamond post driver can drive any size post from a T-post to a railroad tie. The 300 lb. hammer is a continuous chain drive that is hydraulically driven. It can be used by one person if the grapple function is installed. The tilt function gives 20 degrees of rotation for use on uneven ground.

**SKID STEER ATTACHMENTS**

**FEATURES INCLUDE:**
- Minimum 7.4 GPM, 26 GPM max
- Compact for easy transport and storage
- 4”, 6”, 9”, and 12” adapters
- Optional tilt function
- Interchangeable mount plate

Don’t let the size of this vibrating post driver fool you! This unit packs more of a punch than most hammer style drivers on the market. By using hydraulic orbital technology, the Blue Diamond Vibrating Post Driver uses your machine’s auxiliary flow in the most efficient way.
FEATURES INCLUDE:

- Measures 56” long
- 3 replaceable cast teeth
- 1” x 8” cutting edge
- Heavily gusseted quick attach
- Reverse curled teeth up both sides
- Curved bottom for better leverage
- Narrow profile digs without wedging in the ground
- 3 year warranty
- Chain slot tie downs for securing stumps for transfer

Our severe duty stump bucket is the most effective and versatile stump bucket on the market. The long profile and curved bottom make quick work of large stumps and can pry up rocks with ease. It reaches far under the stump and tears the roots with the teeth up the side of the bucket. Other uses for this bucket include: prying up old fence posts, removing sidewalks and asphalt, digging ditches and swales.
The Severe Duty Rock Bucket Grapple offers true versatility! The bolt-on sides help when rock picking and sifting, but can be removed for carrying logs and brush. The angled and scalloped edge performs very well for leveling and raking.

**FEATURES INCLUDE:**
- No pinch hose routing
- Bolt-on-sides can be removed for moving logs
- Back is open either side of quick attach for better sifting
- New style cutting edge for better leveling
- Increased structure in top clamps to prevent twisting
- 1/2” bucket tines

<table>
<thead>
<tr>
<th>SIZE</th>
<th>BUCKET WEIGHT</th>
<th>WEIGHT W/ GRAPPLES</th>
</tr>
</thead>
<tbody>
<tr>
<td>72”</td>
<td>615 lbs.</td>
<td>1096 lbs.</td>
</tr>
<tr>
<td>78”</td>
<td>650 lbs.</td>
<td>1142 lbs.</td>
</tr>
<tr>
<td>84”</td>
<td>690 lbs.</td>
<td>1194 lbs.</td>
</tr>
</tbody>
</table>
The Blue Diamond rock bucket uses 3/8” steel with the tines spaced at 3”. This very popular bucket can be used for sifting or raking and is available with dual grapples for holding your load. Works well as a land plane, skimming off high spots with the leading edge and smoothing the loose soil off again with the rear cross bar. The drop down inside keeps rocks from sliding out.

**FEATURES INCLUDE:**
- Laser cut cutting edge gussets tips of tines
- 3” spacing between tines
- 3 styles of grapples available
- Works great as a land plane and for light clearing

### STANDARD GRAPPLE FEATURES:
- 3/8” top tines
- Great visibility
- Light weight for small machines
- Dual cylinders
- Includes couplers

<table>
<thead>
<tr>
<th>MODEL</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>66”</td>
<td>580 lbs.</td>
</tr>
<tr>
<td>72”</td>
<td>628 lbs.</td>
</tr>
<tr>
<td>78”</td>
<td>663 lbs.</td>
</tr>
</tbody>
</table>

### HD GRAPPLE FEATURES:
- 1/2” top tines
- Centered protected cylinders
- No pinch hose routing
- Protected hydraulic lines
- No pinch hose routing

<table>
<thead>
<tr>
<th>MODEL</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>66”</td>
<td>718 lbs.</td>
</tr>
<tr>
<td>72”</td>
<td>740 lbs.</td>
</tr>
<tr>
<td>78”</td>
<td>772 lbs.</td>
</tr>
<tr>
<td>84”</td>
<td>795 lbs.</td>
</tr>
</tbody>
</table>
This brutal grapple comes from years of input from demolition contractors and recyclers. The Severe duty model combines features from our previous demolition series, our extreme duty model and some new features to offer one of the most effective and durable grapple buckets in the industry. The bolt-on sides allows the operator to contain more material if needed or remove them for handling longer products like pipe or trees.

The pivot points are designed for the heavy continuous use seen in large recycling and scrap metal facilities. The pivot pins are 1.25 diameter and are housed in bushings with grease fittings. The upper clamps use 2 heavy gauge cross members and solid plate protects the bottom of the cylinder. The no pinch hose routing will help prevent downtime from crushed hoses.

Other areas given special attention in this model were the cylinder tower construction and the floor of the grapple. These two areas are high impact areas in this application. The floor is heavily reinforced with braces underneath that transfer the impact to the rear cross tube.

FEATURES INCLUDE:
- 3/4” top tines
- Bolt on sides
- Reinforced top clamps
- No pinch hose routing

APPLICATIONS INCLUDE:
- Demolition
- Recycling
- Transfer stations
- Tree work or wood processing
- Industrial use

<table>
<thead>
<tr>
<th>MODEL</th>
<th>WEIGHT*</th>
</tr>
</thead>
<tbody>
<tr>
<td>72&quot;</td>
<td>1050 lbs.</td>
</tr>
<tr>
<td>78&quot;</td>
<td>1066 lbs.</td>
</tr>
<tr>
<td>84&quot;</td>
<td>1075 lbs.</td>
</tr>
</tbody>
</table>

* Includes bolt-on side.
This Severe-Duty Root Grapple has a number of improved features that make it a step above the extreme design. An enclosed back, heavier top clamps, one piece tines, and hose routing are all areas that are prone to damage in heavy use. These areas have all been improved upon to accommodate such use. Also, extra long tubing in the top clamp prevents twisting.

**FEATURES INCLUDE:**
- One piece tines
- 1/2” thick tines
- Closed in quick attach area
- Reinforced top clamps
- Hoses exit left cylinder tower to prevent pinching

<table>
<thead>
<tr>
<th>MODEL</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>72”</td>
<td>950 lbs.</td>
</tr>
<tr>
<td>78”</td>
<td>970 lbs.</td>
</tr>
<tr>
<td>84”</td>
<td>990 lbs.</td>
</tr>
</tbody>
</table>
The Heavy Duty Grapple is designed for machines up to 50 hp with a moderate work load. Made from 1/2" steel, it is strong yet light enough for smaller machines. Pivot-point grease fittings and couplers are standard. Available in 66" and 72" widths with excellent visibility.

<table>
<thead>
<tr>
<th>STYLE</th>
<th>SIZE</th>
<th>WEIGHT</th>
<th>CONSTRUCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Root Grapple</td>
<td>66&quot;</td>
<td>594 lbs.</td>
<td>1/2&quot; Steel</td>
</tr>
<tr>
<td></td>
<td>72&quot;</td>
<td>620 lbs.</td>
<td>1/2&quot; Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>66&quot;</td>
<td>580 lbs.</td>
<td>1/2&quot; Steel</td>
</tr>
<tr>
<td></td>
<td>72&quot;</td>
<td>620 lbs.</td>
<td>1/2&quot; Steel</td>
</tr>
</tbody>
</table>

FEATURES INCLUDE:
- 1/2” steel
- 8” spacing on root grapple tines
- 1” pivot pins with grease fittings
- Enclosed cylinders and hoses
- Opens to 32”
- 32” deep

This lightweight grapple is designed with small loaders with limited lift capacity in mind. Weighing only 454 lbs, it lets you grab a load without the fear of tipping your machine. Dual top clamps and grease fittings are standard.

<table>
<thead>
<tr>
<th>STYLE</th>
<th>SIZE</th>
<th>WEIGHT</th>
<th>CONSTRUCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Root Grapple</td>
<td>66&quot;</td>
<td>454 lbs.</td>
<td>3/8&quot; Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>66&quot;</td>
<td>480 lbs.</td>
<td>3/8&quot; Steel</td>
</tr>
</tbody>
</table>
The Blue Diamond Grapple Rake is available with dual top clamps or one large single clamp based on your needs. The Severe Duty model has replaceable teeth and all pivot points have grease fittings. A Blue Diamond Grapple Rake is a great alternative to a root grapple where visibility is important.

**FEATURES INCLUDE:**
- Single top clamps - Heavy Duty
- Dual top clamps - Severe Duty
- Great visibility
- Replaceable teeth - Severe Duty

<table>
<thead>
<tr>
<th>MODEL</th>
<th>WEIGHT</th>
<th>TINE THICKNESS</th>
<th>PIN-ON TEETH</th>
<th>TINE SPACING</th>
<th>TOP CLAMP</th>
</tr>
</thead>
<tbody>
<tr>
<td>72”</td>
<td>883 lbs.</td>
<td>1/2</td>
<td>No</td>
<td>8”</td>
<td>Single</td>
</tr>
<tr>
<td>80”</td>
<td>934 lbs.</td>
<td>1/2</td>
<td>No</td>
<td>8”</td>
<td>Single</td>
</tr>
<tr>
<td>84”</td>
<td>955 lbs.</td>
<td>1/2</td>
<td>No</td>
<td>8”</td>
<td>Single</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MODEL</th>
<th>WEIGHT</th>
<th>TINE THICKNESS</th>
<th>PIN-ON TEETH</th>
<th>TINE SPACING</th>
<th>TOP CLAMP</th>
</tr>
</thead>
<tbody>
<tr>
<td>72”</td>
<td>1235 lbs.</td>
<td>3/4</td>
<td>Yes</td>
<td>12”</td>
<td>Dual</td>
</tr>
<tr>
<td>78”</td>
<td>1245 lbs.</td>
<td>3/4</td>
<td>Yes</td>
<td>12”</td>
<td>Dual</td>
</tr>
<tr>
<td>84”</td>
<td>1330 lbs.</td>
<td>3/4</td>
<td>Yes</td>
<td>12”</td>
<td>Dual</td>
</tr>
</tbody>
</table>
This 3 Point Conversion Adapter allows you to use your rear 3 point farm tractor attachments on the front of your skid steer. Great for moving or using farm implements that don’t require PTO.

The trailer spotter is a great tool for moving trailers in tight areas with your skid steer. Accepts 2” trailer hitch.

The Tree Boom is designed for setting new trees or moving cut trees. The 3,500 lb. capacity makes this attachment useful in many applications.

Make your own attachment or make your old attachments fit your new skid steer. Fits to all universal hitch machines. Made from 1/4” solid plate.
This extremely durable trencher has a number of features to make it a more productive unit than our competitors. The extended auger carries the dirt further from the trench to prevent it from falling back in. The self-adjusting crumber brings any residual dirt back to the chain to be removed from the trench for a very clean finish. A variety of chain options are available from dirt to rock and varying widths. The depth is controlled by an adjustable foot to keep the trench depth consistent. The Eaton drive motor mounts to an industry leading planetary drive that provides the high torque to the digging chain. This attachment has been designed and built for the serious contractor that depends on production and reliability. USA made with American components!

**FEATURES INCLUDE:**
- Extended auger
- Self-adjusting crumber
- Adjustable foot to keep the trench depth consistent
- Eaton drive motor

<table>
<thead>
<tr>
<th>MODEL</th>
<th>WEIGHT</th>
<th>DEPTH PRESETS</th>
<th>FLOW RANGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>36” Bar</td>
<td>390 lbs.*</td>
<td>24”, 30”, 36”</td>
<td>13-26 GPM</td>
</tr>
<tr>
<td>48” Bar</td>
<td>525 lbs.*</td>
<td>24”, 32”, 40”, 48”</td>
<td>16-30 GPM</td>
</tr>
</tbody>
</table>

* Varies with chain width.
The Blue Diamond backhoe attachment is a quick and easy way to dig trenches with a skid steer. This powerful unit uses the biggest cylinder in the industry with the largest bucket capacity. The linkage geometry gives exceptional bucket rotation and breakout force.

**FEATURES INCLUDE:**
- 3 1/2" bore 20" stroke cylinder
- Linkage between cylinder and bucket
- Includes flat face couplers
- Bucket sizes come in 9", 12", 18" and 24"
- Large capacity bucket
- Heavy duty cast replaceable teeth
- Grease fittings on all pivot points

<table>
<thead>
<tr>
<th>WEIGHT</th>
<th>EXTENDED LENGTH</th>
<th>CYLINDER SIZE</th>
</tr>
</thead>
<tbody>
<tr>
<td>500 lbs. (with 12” Bucket)</td>
<td>8’</td>
<td>3 1/2” Bore 20” Stroke</td>
</tr>
</tbody>
</table>
DISPENSING BUCKET

FEATURES INCLUDE:
• Available with 1/2 or 3/4 yard hopper with tapered front
• Removable chute for cleaning and storage
• Splash guard around top lip
• 1 year warranty
• Available with or without hydraulic door

The Blue Diamond dispensing bucket is for any flowable material from feed to concrete. The 1/2” yard hopper has splash guards around the top to contain material while travelling on rough terrain. The heavy duty chute is enclosed at the back to control the flow and can be removed for transportation or storage.

DUMPSTER BUCKET

FEATURES INCLUDE:
• 6’ wide 1.5 yard capacity
• Skid Steer quick attachment
• Drain holes in bottom to allow water to escape
• Custom sizes available

The Blue Diamond dumpster bucket is very handy around a job site for collecting trash. Acts like a large garbage can that can easily hook onto your skid steer and be dumped into a truck or larger dumpster. Also works well for carrying mulch, potted trees, and tools across a job site.
The Blue Diamond Tree Puller is an excellent tool for removing small trees and shrubs when the roots need to be pulled out. The serrated teeth lock onto the base of the tree, then pry or pull roots and all from the ground, shake the dirt out of the roots and carry to where you want to set your removed tree or shrub. The heavy duty version has 2 extra rows of teeth for added grip.

**HD FEATURES INCLUDE:**
- Enclosed cylinder on heavy duty model
- Heavily gusseted quick attach
- 2 or 4 rows of teeth
- Heavy pins and bushings on all pivot points
- Opens to 11”
- 1 year warranty
- Hoses and couplers included

<table>
<thead>
<tr>
<th>MODEL</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Duty</td>
<td>291 lbs.</td>
</tr>
<tr>
<td>Heavy Duty</td>
<td>415 lbs.</td>
</tr>
</tbody>
</table>
25 TON TRADITIONAL LOG SPLITTER

The Blue Diamond Log Splitter can be used horizontally or vertically. The powerful cylinder is controlled by a single easy-to-use lever. It can handle up to a 24” log with ease.

**FEATURES INCLUDE:**
- 4” bore, 24” stroke & 1.25” rod cylinder
- Can be used vertical or horizontal
- Splits up to 24” long logs

35 TON INVERTED LOG SPLITTER

This new addition to our family of log splitters takes firewood production to a new level. With the optional 4-way wedge and the 35 ton cylinder you can split incredible amounts of wood from the comfort of your cab!

**FEATURES INCLUDE:**
- 2 or 4-way wedge available
- Protected 35 ton cylinder
- Very heavy duty sliders
- Opens to 30”
- 1 year warranty
Our low-profile skid steer buckets are available in a variety of configurations. We offer weld-on cutting edge, bolt-on cutting edge, teeth, tooth bar, or long bottom. These well-engineered buckets offer a powerful breakout force and great visibility. Buckets up to 72” wide use 3/16” material back and bottom and 78” and larger use 1/4”. All standard buckets are 20” tall and use a 3/4” by 6” cutting edge. The standard bottom is 30” front to back and the long bottom is 36”.

**FEATURES INCLUDE:**
- Low profile: 20” high, 29” deep
- Long bottom: 20” high, 36” deep
- 60” - 72”, uses 3/16” wrap
- 78” - 84”, uses 1/4” wrap
- 3/4” cutting edge

<table>
<thead>
<tr>
<th>WIDTH</th>
<th>STD BOTTOM</th>
<th>LONG BOTTOM</th>
</tr>
</thead>
<tbody>
<tr>
<td>60”</td>
<td>10.8 cubic ft.</td>
<td>15.66 cubic ft.</td>
</tr>
<tr>
<td>66”</td>
<td>12.15 cubic ft.</td>
<td>17.28 cubic ft.</td>
</tr>
<tr>
<td>72”</td>
<td>13.23 cubic ft.</td>
<td>18.63 cubic ft.</td>
</tr>
<tr>
<td>78”</td>
<td>14.31 cubic ft.</td>
<td>20.25 cubic ft.</td>
</tr>
<tr>
<td>84”</td>
<td>15.66 cubic ft.</td>
<td>21.87 cubic ft.</td>
</tr>
</tbody>
</table>

Bucket capacities are struck and will carry more when heaped.
This very rugged bucket offers more capacity than a standard low profile bucket yet does not get as cumbersome as a high capacity bucket. Designed for larger machines, it can handle the horsepower and not get overloaded as fast as some OEM buckets. The rolled back on the inside allows the bucket to clean out easier yet the rear heel still offers excellent back dragging and leveling capabilities.

**FEATURES INCLUDE:**
- Rolled back for easy clean out
- Increased capacity over low profile
- 1/4” wrap (back and floor)
- Increased structure in damage prone areas
- 22” high back, 34” deep

---

**MODEL | WEIGHT | CAPACITY**
---
72” Smooth w/ BOE | 624 lbs. | 17.71 CF
72” Tooth | 610 lbs. | 17.71 CF
78” Smooth w/ BOE | 653 lbs. | 18.66 CF
78” Tooth | 605 lbs. | 18.66 CF
84” Smooth w/ BOE | 797 lbs. | 20.09 CF
84” Tooth | 687 lbs. | 20.09 CF
This severe duty bucket is one of the heaviest duty skid steer buckets on the market. It is available in 72”, 78” or 84” widths and low profile or high capacity. The severe duty bucket is constructed from heavy gauge steel consisting of a 1/2” bottom, double layer 1/4” back and a 1” x 8” cutting blade.

**4-IN-1 BUCKETS**

**FEATURES INCLUDE:**
- Protected hoses
- Standard bolt-on edge on dozer portion
- Front bolt-on edge available
- Weld on shanks and teeth available

This heavy duty bucket will make a skid steer or compact track loader into a very versatile machine. Use as a grapple for moving logs or debris, pushing dirt with the blade, digging with the bucket, and back dragging with the open bucket like a box blade. The 4-IN-1 uses 2 powerful cylinders, can be greased on all pivot points. A pilot-operated check-valve to control drifting is available.

**SEVERE DUTY BUCKETS**

**FEATURES INCLUDE:**
- Low profile: 20” high, 29” deep
- Long bottom: 20” high, 36” deep
- High capacity: 24” high, 38” deep
- 1” cutting edge (tooth only)
- Smooth includes bolt-on edge
- 1/2” floor
- Double layer back

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>WIDTH</th>
<th>STD BOTTOM</th>
<th>LONG BOTTOM</th>
<th>HI-CAPACITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>72”</td>
<td>11.04 cubic ft.</td>
<td>15.2 cubic ft.</td>
<td>23 cubic ft.</td>
</tr>
<tr>
<td>78”</td>
<td>11.96 cubic ft.</td>
<td>16.47 cubic ft.</td>
<td>25 cubic ft.</td>
</tr>
<tr>
<td>84”</td>
<td>12.88 cubic ft.</td>
<td>17.74 cubic ft.</td>
<td>27 cubic ft.</td>
</tr>
</tbody>
</table>
Our high-capacity snow and mulch bucket allows you to move more bulky material in one scoop. Great for mulch, salt, grain, snow, or sawdust. A bolt-on edge is an option worth considering if you run on concrete or asphalt.

**FEATURES INCLUDE:**
- High capacity design
- Structural ribs tie floor to back for durability
- Pre drilled for Bolt-on edge option
- New narrow 1 yard buckets

<table>
<thead>
<tr>
<th>WIDTH</th>
<th>CAPACITY</th>
<th>STEEL OPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>48&quot;</td>
<td>27 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
<tr>
<td>60&quot;</td>
<td>20.0 or 27 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
<tr>
<td>66&quot;</td>
<td>22.91 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
<tr>
<td>72&quot;</td>
<td>25 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
<tr>
<td>78&quot;</td>
<td>27 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
<tr>
<td>84&quot;</td>
<td>29.1 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
<tr>
<td>90&quot;</td>
<td>31.2 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
<tr>
<td>96&quot;</td>
<td>34.5 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
<tr>
<td>102&quot;</td>
<td>37.8 cubic ft.</td>
<td>3/16&quot; or 1/4&quot;</td>
</tr>
</tbody>
</table>

Pre-drilled for bolt-on edge.

The Blue Diamond high back snow bucket offers excellent visibility while keeping material from coming over the top of the bucket. These buckets are 32” tall and 38” deep with a mesh strip across the back. The floor is reinforced and tied into the heavily reinforced back for rugged durability.
This brutally strong slab bucket is designed to lift and carry slabs of sidewalk, driveway and floor during the removal process. The 3 Cast replaceable teeth allow the bucket to pry under the slabs with ease. This attachment is an excellent time saver and prevents damage to your regular bucket from trying to pry and move concrete and asphalt.

**Features Include:**
- 3/4” sides
- 1” x 8” cutting edge
- Cast replaceable teeth
- Reinforced quick attach for prying
- Powder coat paint

The Land Plane, also known as a land leveler, is a very useful tool for doing fine leveling and site preparation. Cut, grade, and level in both directions with this bidirectional attachment.

**Features Include:**
- Bidirectional use
- Level and grade quickly
- Beveled cutting edges
**STANDARD DUTY SPREADER**

[Image of Standard Duty Spreader]

**FEATURES INCLUDE:**
- Spreads up to 40’
- Optional vibrator kit
- Comes with top screen
- 3” vertical high flow auger and 10” spinner
- Optional gate kit to control free flowing material

This multi-use spreader can be used on skid steers and tractors as well as on any 2” trailer receiver. The heavy duty hopper has a 5.75 cu ft capacity and holds 460 lbs of salt. The variable speed controller allows you to spread evenly up to a 40’ pattern width. A full wiring harness is included with a quick disconnect at the spreader for easy removal. Options available include a vibrator kit and a gate kit for pelletized material such as fertilizer and seed.

**HEAVY DUTY MATERIAL SPREADER**

[Image of Heavy Duty Spread]

**FEATURES INCLUDE:**
- Available in 8 and 18 cu. ft. capacity
- Spreads up to 30’ wide
- Self-loading: scoop material into the hopper
- Hardened Steel cutting edge
- Protective Grate to prevent clogging
- Adjustable flow with a manually operated gate
- Steel spreader with replaceable paddles
- Steel agitator to keep material flowing smoothly
- Optional sidewalk deflector

The Blue Diamond Heavy Duty Scoop and Spread is the most efficient way to spread material! Simply use the hopper like a bucket to scoop your material and then turn on the hydraulics to spread up to 30’ wide.
This brutally strong slab bucket is designed to lift and carry slabs of sidewalk, driveway and floor during the removal process. The 3 Cast replaceable teeth allow the bucket to pry under the slabs with ease. This attachment is an excellent time saver and prevents damage to your regular bucket from trying to pry and move concrete and asphalt.

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The updated Blue Diamond 6 Way Dozer Blade for skid steers is extremely rugged, easy to use, and offers superior visibility. It has a bolt-on-edge, skid shoes, and heavy-duty cylinders. Using a proven pivot system, it can tilt 10° and angle 30°. A blade extension is available for 8” of added height. Don’t settle for anything less! It converts to a snow plow by pulling two pins and adding a height extension and trip springs.

**FEATURES INCLUDE:**
- NEW, heavier moldboard design
- NEW, even heavier cylinders
- NEW, electrical now compatible with Bobcat 7 pin
- NEW, grease fittings on all cylinder pins
- NEW, more protection on electrical and hydraulic valve components
- Tried and proven tilt system
- Optional trip springs
- Trip override pin
- Replaceable skid shoes
- Replaceable bolt-on edge
- Optional 8” blade height extension

<table>
<thead>
<tr>
<th>MODEL</th>
<th>FULL ANGLE WIDTH</th>
<th>WEIGHT</th>
<th>HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>6' HD Series 2</td>
<td>66.25&quot;</td>
<td>1012 lbs.</td>
<td>22&quot;</td>
</tr>
<tr>
<td>7' HD Series 2</td>
<td>72.50&quot;</td>
<td>1040 lbs.</td>
<td>22&quot;</td>
</tr>
<tr>
<td>8' HD Series 2</td>
<td>82.80&quot;</td>
<td>1068 lbs.</td>
<td>22&quot;</td>
</tr>
</tbody>
</table>

HD - Heavy-duty
The Blue Diamond V-blade is a versatile and very heavy duty V-style blade that can be used both for snow and for dirt work. The electric over hydraulic controls allow this blade to be used in a convention style straight blade, V-back style for pushing off to both sides or a V-forward setting for scooping material. The trip function has a lockout for use in dirt and the electrical hook up can be set up for any skid steer model use.

**FEATURES INCLUDE:**
- Best for snow and light dirt applications
- V, Scoop, and angle up to 30° left or right
- Trip springs for snow, and trip lockout for dirt applications
- Replaceable cutting edge
- Adjustable skid shoes
- Rolled moldboard for better material flow

Adjustable Skid Shoes  
Safety Step  
Trip Springs  
Replaceable Cutting Edge
This highly technical blade brings a number of features together in one blade bring and new industry leader to the market! Based on the previous model Pro series snow blade, the added functions bring more functionality to an already popular blade. By adding the trip lockout we have been able to eliminate our previous multi-purpose blade and replace it with this new hybrid. The added Oscillation allows the blade to follow the contour of the ground very effectively and it can be locked out if needed for scraping or grading. The variable down pressure design assists by keeping all 4 wheels on the ground therefore providing better traction for heavy pushing. The steep angling feature and the tight roll of this blade combine to provide very high performance in snow especially when doing long runs.

**FEATURES INCLUDE:**
- Variable down pressure
- Trip lockout function for pushing dirt
- Oscillation with lockout function

<table>
<thead>
<tr>
<th>BLADE</th>
<th>WEIGHT</th>
<th>FULL ANGLE WIDTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>60&quot;</td>
<td>515 lbs.</td>
<td>49.2&quot;</td>
</tr>
<tr>
<td>72&quot;</td>
<td>560 lbs.</td>
<td>59&quot;</td>
</tr>
<tr>
<td>84&quot;</td>
<td>605 lbs.</td>
<td>68.8&quot;</td>
</tr>
<tr>
<td>96&quot;</td>
<td>650 lbs.</td>
<td>78.6&quot;</td>
</tr>
</tbody>
</table>
The trip edge snow blade is a premium quality blade for the serious snow contractor. The many options available allow you to tailor the blade for various applications. Add side wings to gain width, or pusher sides for moving snow. This is a trip edge blade with 6” of oscillation to follow the contours of the ground. The Quick Attach system allows you to convert your blade into a pusher in seconds! This great option gives you more flexibility in the types of jobs you can tackle.

**FEATURES INCLUDE:**
- Trip edge design
- 6” of blade oscillation
- 11” side wings available
- Quick-attach pusher available
- 2 year warranty including edge
- 35˚ Angle
- Standard corner markers
The Blue Diamond snow pushers offer excellent value for the light user right up to the commercial snow removal contractor. The standard duty unit is a great price point attachment and the heavy duty model is our contractor grade unit. Both models use an adjustable rubber cutting edge and bolt on wear shoes made from AR400. The rolled mold board keeps the snow load live to reduce the host machine HP needed to move large snow loads. The heavy duty model uses thicker wear shoes, heavier side plates and more cross braces than the standard duty model. A vertical brace ties the cross braces together to spread out the impact force on the heavy duty unit as well.

### STANDARD/HD SNOW PUSHERS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>SIZE</th>
<th>WEIGHT</th>
<th>HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td>96&quot;</td>
<td>650 lbs.</td>
<td>35&quot;</td>
</tr>
<tr>
<td>Standard</td>
<td>120&quot;</td>
<td>740 lbs.</td>
<td>35&quot;</td>
</tr>
<tr>
<td>Heavy Duty</td>
<td>96&quot;</td>
<td>770 lbs.</td>
<td>35&quot;</td>
</tr>
<tr>
<td>Heavy Duty</td>
<td>120&quot;</td>
<td>875 lbs.</td>
<td>35&quot;</td>
</tr>
</tbody>
</table>

The rugged snow pusher is designed for the serious snow contractor. It features a 1.5” x 8” cutting edge, 10 gauge moldboard, and AR-400 wear shoes. Built to withstand the rigors of heavy use, this pusher is designed for the long haul.

### SEVERE DUTY SNOW PUSHER

<table>
<thead>
<tr>
<th>SIZE</th>
<th>WEIGHT</th>
<th>HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>96&quot;</td>
<td>876 lbs.</td>
<td>35.5&quot;</td>
</tr>
<tr>
<td>120&quot;</td>
<td>978 lbs.</td>
<td>35.5&quot;</td>
</tr>
</tbody>
</table>
Tired of losing time trying to push snow with those generic tires? Blue Diamond Snow Tires help your skid steer get their power to the ground in snow and ice. The tires are 6.6” – 8.5” wide, compared to 10” – 14” wide conventional tires, giving you nearly twice the ground pressure. Combine that with a small block snow tread, aggressive spacing in the tread, and a heavy duty 10 ply rating, and this tire will give your snow work a real boost. The taller tire will speed you up, and our black wheels look great on any skid steer.

**FEATURES INCLUDE:**
- 6.6” - 8.5” wide
- Puts nearly twice the pressure on the ground
- Aggressive spacing gives excellent traction on snow and ice
- 10 ply rating for increased stability and longevity

<table>
<thead>
<tr>
<th>SERIES</th>
<th>STD DUTY</th>
<th>SEVERE DUTY</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>Tire Height</td>
<td>31.5&quot;</td>
<td>32.2&quot;</td>
</tr>
<tr>
<td>Ply Rating</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>Overall Width</td>
<td>9&quot;</td>
<td>8.7&quot;</td>
</tr>
<tr>
<td>Tread Width</td>
<td>7.0&quot;</td>
<td>7.0&quot;</td>
</tr>
<tr>
<td>Capacity (set of 4)</td>
<td>12,000 lbs.</td>
<td>11,120 lbs.</td>
</tr>
<tr>
<td>Studs Available</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Wheel Size</td>
<td>16 x 16</td>
<td>16 x 6</td>
</tr>
<tr>
<td>Bolt Pattern</td>
<td>8 on 8</td>
<td>8 on 8</td>
</tr>
<tr>
<td>Compatibility</td>
<td>Skid Steers w/ 10x16.5 or 12x16.5 tires.</td>
<td>Skid Steers w/ 10x16.5 or 12x16.5 tires.</td>
</tr>
</tbody>
</table>

Steel studs now available for snow tires! Please see our parts website for more information.

PH 888-376-7027 | WWW.BLUE DIAMOND ATTACHMENTS.COM
Based on our original grapple fork design, this specialized unit is very popular. Designed initially for moving equipment mats, this attachment is now useful in many different industrial settings including oil fields, lumber yards, pipeline and utility work sites.

**FEATURES INCLUDE:**
- 4 cylinder mounting positions
- Adjustable for positioning
- A variety of tine sizes available
- Hoses and couplers included

The Grapple Fork attachment allows the operator to move and hold many different types of loads. Uses include moving pipe, lumber, and pallets. It is also a handy tool for logging. The adjustable cylinder mounting allows the grapple to open and close more based on the application. Users can also leave the grapple up and use as a standard set of pallet forks.

**FEATURES INCLUDE:**
- Designed for equipment mats
- 60” tines with reinforced support
- Special top clamp for holding mats
- 4 position cylinder
- Teeth on grapple for gripping mats

Based on our original grapple fork design, this specialized unit is very popular. Designed initially for moving equipment mats, this attachment is now useful in many different industrial settings including oil fields, lumber yards, pipeline and utility work sites.
Blue Diamond offers a very high quality yet compact hay spear. It is available in two styles, a single spear with stabilizers for round bales, or a double bottom style for large square bales, which can also be used as a pallet fork. The high quality German-made spear tines are rated for 3500 lbs. each, and the lower stabilizers are replaceable. These strong frames are powder coated, and a bolt-on back rack is available. All Blue Diamond hay spears carry a one year warranty, with a two year warranty on tines.

### HAY SPEARS

**FEATURES INCLUDE:**
- Strong tubular design
- One year warranty
- Flat face couplers
- Use on skid steers or tractors with universal mount
- Opens to 72”, for handling up to 60” bales
- Equalizer bar standard

The Blue Diamond bale squeeze is an excellent alternative to a bale spear, especially when using wrapped bales. This versatile attachment can pick up bales whether sitting flat or on their side.

### BALE SQUEEZE

<table>
<thead>
<tr>
<th>MODEL</th>
<th>MAIN SPEAR</th>
<th>STABILIZER</th>
<th>CAPACITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single</td>
<td>1” x 48”</td>
<td>2” x 1”</td>
<td>3500 lbs.</td>
</tr>
<tr>
<td>Single HD</td>
<td>1” x 48”</td>
<td>2” x 1.5”</td>
<td>3500 lbs.</td>
</tr>
<tr>
<td>Double Bottom</td>
<td>2” x 48”</td>
<td>None</td>
<td>3500 lbs.</td>
</tr>
</tbody>
</table>

**2 Year Warranty On Tines!**
Blue Diamond offers a large selection of pallet forks for various machines and applications. Pallet forks are one of the most used attachments next to a bucket and must be built well. Seeing your tines is an important consideration, and all Blue Diamond frames have excellent visibility. We offer pallet forks from 2000 lb. capacity to 6000 lb. capacity with a variety of tine lengths. Steps on the side of the frame are available on most models to allow a skid steer operator a safe place to step while entering or exiting the machine.
Hydraulically Adjusting Pallet Forks are a must-have attachment for any skid steer owner that moves or loads pallets, lumber or nearly anything else. Save time by not having to jump out every time you need to adjust the tine width, and increase your productivity.

Features Include:
- Adjusts hydraulically from 8” to 40” on center
- Offers great load visibility
- 4,000 and 6,000 lb. capacity available
- Includes hoses and couplers
- 48” or 60” tines
- 6,000 lb. model features walk through frame
The Blue Diamond excavator grubber attachment is an effective tool for permanent removal of unwanted shrubs and trees. Designed to prevent re-growth from the taproot, the grubber can protect your land from persistent invasive brush and trees. This attachment is built for years of use, made of 3/4” steel and weighing in at 285 lbs.

**FEATURES INCLUDE:**
- Designed for permanent taproot removal
- Heavy Duty 3/4” steel construction
- Interchangeable mount
- Excellent visibility

Don’t let the size of this vibrating post driver fool you! This unit packs more of a punch than most hammer style drivers on the market. By using hydraulic orbital technology, the Blue Diamond Vibrating Post Driver uses your machine’s auxiliary flow in the most efficient way.

**FEATURES INCLUDE:**
- Minimum 7.4 GPM, 26 GPM max
- Compact for easy transport and storage
- 4”, 6”, 9”, and 12” adapters
- Optional tilt function
- Interchangeable mount plate

The Blue Diamond excavator grubber attachment is an effective tool for permanent removal of unwanted shrubs and trees. Designed to prevent re-growth from the taproot, the grubber can protect your land from persistent invasive brush and trees. This attachment is built for years of use, made of 3/4” steel and weighing in at 285 lbs.
The Severe Duty mini excavator brush cutter provides the largest cutting capacity in its class. The high torque piston motor maintains incredible torque through its RPM range and the 3 double edged blades will mow anything from grass to 6” thick brush! Available in a 42” cut, this unit weighs in at 729 lbs. without a mount. Industry leading technology introduced on this brush cutter allows this motor to be used without a case drain line, saving added expense and install time!
The extremely rugged direct drive system with a large flywheel that stores energy, keeps the blades cutting even in difficult conditions. All models use a 3 blade system and straight blades to give better cutting capabilities than the competitive units.

FEATURES INCLUDE:

- Bidirectional operation
- 1 year warranty
- 3 blades
- Greasable drive system
- 3.5” forged drive spindle
- 5 year warranty on drive spindle

<table>
<thead>
<tr>
<th>CUT WIDTH</th>
<th>50”</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEIGHT W/OUT MOUNT</td>
<td>800 lbs.</td>
</tr>
<tr>
<td>NUMBER OF BLADES</td>
<td>3</td>
</tr>
<tr>
<td>DECK THICKNESS</td>
<td>1/4”</td>
</tr>
<tr>
<td>DRIVE SYSTEM</td>
<td>Direct</td>
</tr>
<tr>
<td>CHAIN CURTAIN*</td>
<td>Yes</td>
</tr>
<tr>
<td>REQUIRED GPM</td>
<td>13-26</td>
</tr>
</tbody>
</table>
HEAVY DUTY MINI EXCAVATOR CUTTER

APPLICATIONS:
- Mowing steep banks
- Mowing around ponds
- Cutting back brush
- Reaching over fences

<table>
<thead>
<tr>
<th>CUT WIDTH</th>
<th>36”</th>
<th>42”</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEIGHT W/OUT MOUNT</td>
<td>550 lbs.</td>
<td>625 lbs.</td>
</tr>
<tr>
<td>NUMBER OF BLADES</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>DECK THICKNESS</td>
<td>1/4”</td>
<td>1/4”</td>
</tr>
<tr>
<td>DRIVE SYSTEM</td>
<td>Direct</td>
<td>Direct</td>
</tr>
<tr>
<td>CHAIN CURTAIN*</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>REQUIRED GPM</td>
<td>13-22</td>
<td>13-26</td>
</tr>
</tbody>
</table>

*Rubber flaps available for 36” and 42” models

PH 888-376-7027 | WWW.BLUEDIAMONDATTACHMENTS.COM
Absolute superiority is the only way to describe this breaker! After 5 years of very thorough research of the industry, we began to fully understand the drastic unmet needs of the industry. The Quest to develop a breaker that would satisfy these needs drove us to extremes to be able to offer, technology, simplicity, reliability and ease of set up and service support just to name a few points. Hydraulic Breakers or otherwise known as hammers, are an investment that can at times have an entire job waiting on, so downtime is stress! Choose your breaker wisely!

<table>
<thead>
<tr>
<th>Breaker Type</th>
<th>Max Frequency b/min</th>
<th>Energy Class ft/lbs.</th>
<th>Max Oil Flow gal/min</th>
<th>Max Working Press/psi</th>
<th>Weight lbs.</th>
<th>Tool Diameter inches</th>
<th>Carrier Weight lbs.</th>
</tr>
</thead>
<tbody>
<tr>
<td>HB 50</td>
<td>1200</td>
<td>90</td>
<td>6.6</td>
<td>1750</td>
<td>132</td>
<td>1.5</td>
<td>1500 - 2650</td>
</tr>
<tr>
<td>HB 95</td>
<td>1200</td>
<td>200</td>
<td>10.6</td>
<td>1750</td>
<td>220</td>
<td>1.8</td>
<td>2650 - 4000</td>
</tr>
<tr>
<td>HB 165</td>
<td>1200</td>
<td>250</td>
<td>13.0</td>
<td>1750</td>
<td>363</td>
<td>2.2</td>
<td>4000 - 6600</td>
</tr>
<tr>
<td>HB 210</td>
<td>1100</td>
<td>400</td>
<td>16.0</td>
<td>1750</td>
<td>463</td>
<td>2.5</td>
<td>6100 - 8350</td>
</tr>
<tr>
<td>HB 300</td>
<td>1000</td>
<td>550</td>
<td>21.2</td>
<td>1750</td>
<td>661</td>
<td>2.9</td>
<td>8350 - 12100</td>
</tr>
<tr>
<td>HB 400</td>
<td>900</td>
<td>700</td>
<td>29.2</td>
<td>1750</td>
<td>904</td>
<td>3.1</td>
<td>14350 - 20900</td>
</tr>
<tr>
<td>HB 530</td>
<td>900</td>
<td>800</td>
<td>32.3</td>
<td>1750</td>
<td>1169</td>
<td>3.3</td>
<td>17650 - 25350</td>
</tr>
<tr>
<td>HB 950</td>
<td>900</td>
<td>1200</td>
<td>34.6</td>
<td>1750</td>
<td>2095</td>
<td>4.0</td>
<td>20900 - 29750</td>
</tr>
</tbody>
</table>
HYDRAULIC BREAKERS (cont’d)

FEATURES INCLUDE:
- All Blue Diamond breakers are under-water ready
- Most durable design in the industry backed by a 3 year warranty
- No tie rods to come loose or break
- Anti blank firing system with hydraulic brake
- 1 accumulator with energy recovery system
- No re-gassing needed
- Self-regulating valves to protect breaker from over pressurization and back pressure
- Only 2 internal moving parts

PLATE COMPACTOR

FEATURES INCLUDE:
- Advanced technology for low vibration and noise
- Same width as standard trenching buckets
- High pressure cut off valve to protect motor

The Blue Diamond plate compactor can be used on excavators, backhoes and skid steers. The industry leading technology protects the machine from excessive vibrations yet offers excellent compaction ability.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>MAX OIL FLOW</th>
<th>MAX PSI</th>
<th>WEIGHT</th>
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<td>C610</td>
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<td>2,000</td>
<td>48</td>
<td>24</td>
<td>24,000-42,000</td>
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The Blue Diamond thumbs are a rugged built tool that add versatility to any mini excavator. The stiff arm pins up when folded or can be removed to convert it to hydraulic.

**FEATURES INCLUDE:**
- Grade 50 steel
- Hydraulic version also includes stiff arm
- Easy to install
- Pins up with stiff arm attached

**MODEL | SIZE | TINES | WEIGHT**
--- | --- | --- | ---
1800* | 18” x 6” | 1/2” | 61 lbs.
2400 | 24” x 9” | 1/2” | 120 lbs.
2800 | 28” x 9” | 1/2” | 143 lbs.
3400 | 36” x 9” | 1/2” | 152 lbs.
4000 | 40” x 12” | 3/4” | 275 lbs.

Listed weights are for manual models.
*Available in hydraulic only.
**Features Include:**
- Planetary drive
- 6 year warranty
- 2” hex shaft
- Very heavy duty housing
- Mount with or without cradle

Installing an auger on an excavator gives you the ability to reach over objects, plus the capability of using more extension for deeper holes. The many motor options allow the auger to be used on a variety of excavators. Dual swing mounting keeps the drive vertical regardless of the excavator position. A variety of bits are available for a wide range of applications.

**Applications:**
- Utility poles
- Guard rail posts
- Pole barns
- Fence posts
- Piers

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<tr>
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<th>Max Bit</th>
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<td>1000</td>
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<tr>
<td>2500</td>
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</tr>
<tr>
<td>3000</td>
<td>30-60</td>
<td>48”</td>
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</table>
This rotary broom is just a smaller version of our original angle broom. It still uses the heavy duty bearings, frame, and motor. The bi-directional motor allows debris to be swept forward or in reverse. The 3 position manual angle is perfect to make sure you put your debris where you want it.
**MINI ROCK BUCKETS**

**FEATURES INCLUDE:**
- 3/8” tines throughout
- Great visibility through the back
- Webbed front edge for raking and smoothing
- Available from 36” to 54” wide
- Available with grapple

The mini rock bucket is an excellent multi-purpose bucket! Designed originally as a sifting bucket, it also works exceptionally well as a land plane for light clearing. Move rocks and firewood and leave the dirt behind with this bucket. Then rake your ground smooth again when you are done.

**MINI POWER RAKE - HEAVY DUTY**

**FEATURES INCLUDE:**
- 7” diameter drum with 1.5” teeth
- Chain drive unit for increased torque
- Pre-lubricated chain for easy service
- Drum widths: 48”, 60” and 72”
- Overall width 9” more than drum width
- 7/8” greaseable axles on wheels
- Airless tires
- Flip up wheels
- 1.25” spindles with adjustable height
- Bolt-on mount (fits mini or full size)
- Spindles on drum are 1 3/8” diameter in greaseable bearings

This new model Power Rake follows close on the heels of our previously released Severe Duty model. This lighter unit is suited to smaller frame skid steers and walk behind machines. The bolt on mount allows greater flexibility for rental companies and dealers to have the right model for the right machine, with mounts offered for mini and full size skid steer machines.
Blue Diamond offers a mini-series grapple both in a root grapple and a grapple bucket. These exceptionally tough grapples originated because of a need for a tough yet light grapple for interior demolition. This very demanding application gave this grapple an opportunity to make a name for itself as the top in its class. Industrial grade components from the pivot pins to the cylinders, make this attachment ready for the most demanding conditions.

**FEATURES INCLUDE:**
- 1 ¼” pivot pins in bushings
- 10” stroke 2” bore welded cylinder
- Protected cylinder and lines
- Available from 36” to 50” wide
- Bolt-on-edge included with grapple bucket
These very tough mini buckets come with either a 15" or 20" back height. Constructed sturdier than most OEM buckets, these buckets are built for the long haul! They are available in smooth and tooth, and a bolt-on edge is an available option. Standard widths are from 36" to 54" wide.
The Blue Diamond Sod Roller makes laying large sod rolls simple. Slide the roller shaft through the center of the roll and then pick it up with the attachment and then roll sod out. The sod roll can be mounted to roll out driving either forward or in reverse.

The Land Plane, also known as a land leveler, is a very useful tool for doing fine leveling and site preparation. Cut, grade, and level in both directions with this bidirectional attachment.

The challenge with a trencher on a mini is that the limited flow range affects the performance. By using the planetary drive offered by Blue Diamond, torque and durability are both improved substantially.
Blue Diamond Attachments is known for its reliability and quality especially in the auger drives! This mini auger drive exceeds all industry standards with a 4 year warranty! Available to fit most mini walk behind skid steer and compact track loaders.
FEATURES INCLUDE:
• Under-water ready
• Most durable design in the industry backed by a 2 year warranty
• No tie rods to come loose or break
• Anti blank firing system with hydraulic brake

• 1 accumulator with energy recovery system
• No re-gassing needed
• Self-regulating valves to protect breaker from over pressurization and back pressure
• Only 2 internal moving parts

Absolute superiority is the only way to describe this breaker! After 5 years of very thorough research, we began to fully understand the drastic unmet needs of the industry. The quest to develop a breaker that would satisfy these needs drove us to extremes to be able to offer technology, simplicity, reliability, ease of set up and service support just to name a few points. Hydraulic Breakers, also known as hammers, are an investment that can at times have an entire job waiting on them, so downtime is stress! Choose your breaker wisely!

FEATURES INCLUDE:
• Manual or hydraulic angle
• 48” and 60” widths
• Trip lockout function for dirt work
• Wear shoes and tip springs for snow use
• Non-marking edge available for delicate surfaces

This highly versatile blade can be used for dirt or snow. The full trip blade can be locked out to allow for backfilling trenches or light grading work. The standard blade is a manual angle with an optional hydraulic angle kit available.
The Blue Diamond mini-series stump bucket is designed exactly like its big brother, the extreme duty stump bucket. This incredible tool is like having a crowbar on the front of your machine. Digging stumps is just one job this tough little attachment can do.

**MINI STUMP BUCKET**

**FEATURES INCLUDE:**
- 3 cast pin-on teeth
- Curved bottom
- 42” long
- Serrated teeth on sides
- Largest in its class

The Blue Diamond mini-series stump bucket is designed exactly like its big brother, the extreme duty stump bucket. This incredible tool is like having a crowbar on the front of your machine. Digging stumps is just one job this tough little attachment can do.

**MINI TREE BOOM**

The Blue Diamond Tree Boom is designed for setting new trees or moving cut trees. The 3,500 lb. capacity makes this attachment useful in many applications.

**MINI BACKHOE**

**FEATURES INCLUDE:**
- 48” long
- 12” bucket
- Pivot linkage increases bucket rotation and breakout force

This brutal little backhoe will take a serious beating! Designed for heavy use and engineered to outperform all backhoes in its class.
The Blue Diamond pallet forks for mini skid steer and mini track loaders offer great visibility without sacrificing durability. These tough pallet forks use a class 2 fork tine hung on a machined carriage bar that allows the tines to be locked in various positions.

**FEATURES INCLUDE:**
- Non floating tines are hooked in top and bottom
- Durable backrest for tough working conditions
- Fork tines lock in multiple positions
- Fork tines are available from 36” to 48” long
- 2 year warranty

The trailer spotter is a great tool for moving trailers in tight areas with your mini skid steer. Accepts a 2” trailer hitch.
Blue Diamond offers a very high quality yet compact hay spear. It is available in two styles, a single spear with stabilizers for round bales, or a double bottom style for large square bales, which can also be used as a pallet fork. The high quality German-made spear tines are rated for 3500 lbs. each, and the lower stabilizers are replaceable. These strong frames are powder coated, and a bolt-on back rack is available. All Blue Diamond hay spears carry a one year warranty, with a two year warranty on tines.
The Blue Diamond bale squeeze is an excellent alternative to a bale spear, especially when using wrapped bales. This well designed attachment can pick up bales whether sitting flat or on their side. The floating grapple design allows the squeeze to move off to the side when contacting another bale or obstacle without having to reposition your machine.

**FEATURES INCLUDE:**
- Strong tubular design
- One year warranty
- Includes flat face couplers
- Use on skid steers or tractors with universal mount
- Handles up to 60” bales
The Blue Diamond auger drive is second to none! Two models, heavy duty or extreme duty, and various mounting options are available. The offset mount is often used on tractors for better visibility. For auger bits, see page 15.

**SNOW PUSHERS**

These great snow pushers use a rolled moldboard to keep the snow rolling to reduce the horsepower required to move snow. The bolt-on-wear shoes are made from AR400 steel with excellent wear resistance. The basic design and profile is the same between the standard duty and the heavy duty. However, the Heavy Duty uses more cross tubes and braces for commercial use.
This highly technical blade bring a number of features together in one blade bring and new industry leader to the market! Based on the previous model Pro series snow blade, the added functions bring more functionality to an already popular blade. By adding the trip lockout we have been able to eliminate our previous multi-purpose blade and replace it with this new hybrid. The added Oscillation allows the blade to follow the contour of the ground very effectively and it can be locked out if needed for scraping or grading. The variable down pressure design assists by keeping all 4 wheels on the ground therefore providing better traction for heavy pushing. The steep angling feature and the tight roll of this blade combine to provide very high performance in snow especially when doing long runs.
The Blue Diamond tractor bucket is a heavy duty upgrade from most OEM buckets. This bucket features a solid top cross tube to prevent crushing and a rolled back for strength and ease of clean out. The bottom of the bucket is protected with four wear bars and a 3/4” x 6” cutting edge.

**FEATURES INCLUDE:**
- Heavy duty construction
- 3/4” x 6” cutting edge
- Rolled back for easy clean out
- Bolt-on edge or toothbar available

<table>
<thead>
<tr>
<th>WIDTH</th>
<th>HEIGHT</th>
<th>DEPTH</th>
<th>CAP</th>
<th>WEIGHT</th>
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<tr>
<td>72”</td>
<td>24”</td>
<td>22”</td>
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<tr>
<td>78”</td>
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<td>460 lbs.</td>
</tr>
<tr>
<td>84”</td>
<td>26”</td>
<td>25”</td>
<td>20.1</td>
<td>490 lbs.</td>
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</table>
The high back snow and mulch bucket features a higher back than our standard snow and mulch bucket with mesh for visibility. The reinforced floor and back give this bucket more durability for snow work when operating at higher speeds. The taller back keeps the material from rolling over onto your machine.

**FEATURES INCLUDE:**
- 26” high back, 38” bottom
- Available in 3/16” or 1/4”
- Hi capacity sides
- Pre-drilled for bolt-on edge

Remove your factory bucket and add this Blue Diamond bucket to move light and bulky material. Great for chicken and turkey barn clean out, as well as moving snow, mulch, and fertilizer. All buckets are pre-drilled for a bolt-on edge.

**FEATURES INCLUDE:**
- 32” high back, 38” bottom
- Mesh in back for increased visibility
- Ribs inside to strengthen floor and back
- Pre-drilled for bolt-on edge
- 3/16” material
The Blue Diamond rock bucket uses 3/8" steel with the tines spaced at 3". This very popular bucket can be used for sifting or raking and is available with dual grapples for holding your load. Works well as a land plane, skimming off high spots with the leading edge and smoothing the loose soil off again with the rear cross bar. The drop down inside keeps rocks from sliding out.

**FEATURES INCLUDE:**
- Laser cut cutting edge gussets tips of tines
- 3" spacing between tines
- 3 styles of grapples available
- Works great as a land plane and for light clearing
This Severe-Duty Root Grapple has a number of improved features that make it a step above the extreme design. An enclosed back, heavier top clamps, one piece tines, and hose routing are all areas that are prone to damage in heavy use. These areas have all been improved upon to accommodate such use. Also, extra long tubing in the top clamp prevents twisting.

Features include:
- One piece tines
- 1/2" thick tines
- Closed in quick attach area
- Reinforced top clamps
- Hoses exit left cylinder tower to prevent pinching

### Models and Weights

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<tr>
<th>MODEL</th>
<th>WEIGHT</th>
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<tr>
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<td>78&quot;</td>
<td>970 lbs.</td>
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<tr>
<td>84&quot;</td>
<td>990 lbs.</td>
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The Severe Duty Rock Bucket Grapple offers true versatility! The bolt-on sides help when rock picking and sifting, but can be removed for carrying logs and brush. The angled and scalloped edge performs very well for leveling and raking.

**Features include:**
- No pinch hose routing
- Bolt-on-sides can be removed for moving logs
- Back is open either side of quick attach for better sifting
- New style cutting edge for better leveling
- Increased structure in top clamps to prevent twisting
- 1/2" bucket tines

### Models and Weights

<table>
<thead>
<tr>
<th>SIZE</th>
<th>BUCKET WEIGHT</th>
<th>WEIGHT W/ GRAPPLIES</th>
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<td>78&quot;</td>
<td>650 lbs.</td>
<td>1142 lbs.</td>
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<tr>
<td>84&quot;</td>
<td>690 lbs.</td>
<td>1194 lbs.</td>
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### Specifications

- **Severe Duty Rock Bucket / Grapple**
- **Severe Duty Root Grapple**
This lightweight grapple is designed with small loaders for limited lift capacity. Weighing only 454 lbs., it allows you to lift a load with no fear of tipping your machine. Dual top clamps and grease fittings are standard.

### Features Include:
- 1/2” steel
- 8” spacing on root grapple tines
- 1” pivot pins with grease fittings
- Enclosed cylinders and hoses
- Opens to 32”
- 32” deep

### Heavy-Duty Grapples

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<thead>
<tr>
<th>Style</th>
<th>Size</th>
<th>Weight</th>
<th>Construction</th>
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<tr>
<td>Root Grapple</td>
<td>66”</td>
<td>594 lbs.</td>
<td>1/2” Steel</td>
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<tr>
<td>Grapple Bucket</td>
<td>66”</td>
<td>580 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>72”</td>
<td>620 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>66”</td>
<td>594 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>72”</td>
<td>620 lbs.</td>
<td>1/2” Steel</td>
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### Light-Duty Grapples

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<th>Style</th>
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<th>Construction</th>
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<tbody>
<tr>
<td>Root Grapple</td>
<td>66”</td>
<td>454 lbs.</td>
<td>3/8” Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>66”</td>
<td>480 lbs.</td>
<td>3/8” Steel</td>
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The Heavy-Duty Grapple is designed for machines up to 50 hp with a moderate work load. Made from 1/2” steel, it is strong, yet light enough for smaller machines. Pivot-point grease fittings and couplers are standard. Available in 66” and 72” widths with excellent visibility.
Blue Diamond offers a large selection of pallet forks for various machines and applications. Pallet forks are one of the most used attachments next to a bucket and must be built well. Seeing your tines is an important consideration, and all Blue Diamond frames have excellent visibility. We offer pallet forks from 2000 lb. capacity to 6000 lb. capacity with a variety of tine lengths. Steps on the side of the frame are available on most models to allow a skid steer operator a safe place to step while entering or exiting the machine.

**Light Duty**
Features include:
- Light weight
- 42" x 4" x 1-1/2"
- 2,000 lb. capacity
- Excellent visibility

**Standard Duty**
Features include:
- Rail mount tines
- Easy to adjust
- 4,000 lb. capacity
- Non-floating tines
- 48" x 4" x 1-1/2" tines

**Heavy Duty**
Features include:
- Reinforced brick guard
- Added plate in quick-attach
- 5,000 lb. capacity
- Side steps standard

**Extra Large Heavy Duty**
Features include:
- Extra large frame
- 6,000 lb. capacity
- 48" x 4" x 1-3/4" tines
- Side steps standard
The Severe Duty hydraulic angle broom is a brutal attachment for the serious user. From front to back it has been engineered for daily use in tough conditions. Wherever you look on this broom, you see quality and ingenuity.

**FEATURES INCLUDE:**
- Hydraulic angle and bristle operate simultaneously
- Oversized main shaft spindles
- Massive bearings
- Floating head design with spring tensioner
- Welded heavy duty cylinder
- Grease fittings on pivot points
- 32” bristles with poly or poly steel available
- 14 pin OEM connector available
- Optional water kit

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<td>84”</td>
<td>72.8”</td>
<td>41</td>
<td>1300 lbs.</td>
</tr>
<tr>
<td>96”</td>
<td>83.2”</td>
<td>47</td>
<td>1450 lbs.</td>
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Our rotary broom is available in manual and hydraulic angle. A simple to use control comes with the hydraulic angle model to control from inside your cab. The bristles are available in poly or poly steel mix and are protected by retractable legs when not in use.

**FEATURES INCLUDE:**
- 72” and 84” widths
- 26” bristles
- Manual or hydraulic options
- Poly or poly steel mix
- Stands protect bristles when not in use
- 14 pin OEM connector available
- 1 year warranty
- Optional water kit
This 3 Point Conversion Adapter allows you to use your rear 3 point farm tractor attachments on the front of your tractor. Great for moving or using farm implements that don’t require PTO.

The trailer spotter is a great tool for moving trailers in tight areas with your tractor. Accepts 2” trailer hitch.

The Blue Diamond Tree Boom is designed for setting new trees or moving cut trees. The 3,500 lb. capacity makes this attachment useful in many applications.

Make your own attachment or make your old attachments fit your new tractor. Fits to all universal hitch machines. Made from 1/4” solid plate.
Our tough, lightweight platforms offer many features. The mesh floor gives the driver visibility while providing stable non-slip footing. The weight capacity is 2,000 lbs. and end-fork pockets are standard on 8’ and larger platforms for moving and loading in tight areas.

Pickup from one end, moving platform through narrow areas or loading.

Get the extra reach you need with our Industrial Jib. Simply pull out the spring pin and go from 6.9’ to 12’. It has a lift capacity of 6,000 lbs. at 6’9” and 3,000 lbs. fully extended. Simply slides onto forks for quick attachment. Add this jib to your inventory to get the most out of your telehandler.
Blue Diamond Attachments offers dealers a variety of marketing materials that provide product support and drive the quality Blue Diamond brand. Our full-color product catalog features photographs, detailed descriptions and specifications. Also available is a full-color four panel piece that is a condensed version of our catalog and a great take away piece for customers. New for our dealers are our retractable banner stands, available in three versions for Brush Cutters, Mini and full size Skid Steer Attachments. These attractive banners are a great addition to showrooms. Our print materials are available in digital and printed versions at no cost to Blue Diamond dealers. Other products include note pads, pens, counter mats, and three ring binders. Contact us for more information on Blue Diamond marketing items!
The Blue Diamond Assist program is our way of giving back to communities in need. We know how devastating natural disasters can be, and we want to help mitigate as much pain for our friends and neighbors as we can during these times of need. With a variety of attachments available, this machine can be suited to fulfill most large assignments.

2016 Smoky Mountain Forest Fire
In November of 2016, a devastating fire ripped through the Great Smoky Mountains National forest. This fire claimed the lives of 14 people and destroyed everything in its path. Hundreds of families were displaced, and damage to property was immense, including 2400 buildings and 17,000 acres of the animal habitat was burned to the ground in this protected forest.

Gatlinburg TN, a city in the heart of the fires, gratefully accepted the BD Assist machine to help cleanup at the Public Works headquarters where their main warehouse had been burned to the ground. You can see that the building was destroyed, but their attitudes and high spirits were not.

2017 Hurricane Harvey
As expected, hurricanes are a part of life for some who live on the coasts. Hurricane Harvey came through the Gulf of Mexico and hit on the southern borders of Texas. Blue Diamond Assist was there to help once it calmed down enough to begin the cleanup. In the picture below, you can see the happy faces of the Port of Aransas city cleanup team who appreciated the donated machine.

If you are a government agency or non-profit organization who has a need for this machine, please reach out to us at 888-376-7027 to see if a unit is available.